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The regiochemistry of zirconacycle elaboration

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Abstract—The regioselectivity of insertion of carbenoids into a variety of unsymmetrical zirconacyclopentanes is reported. For comparison the regioselectivities of isonitrile insertion and protonation have also been determined. $© 2007 Elsevier Ltd. All rights reserved.$

1. Introduction

A wide variety of five-membered zirconacycles may be readily prepared either by formal co-cyclisation of 1,n-dienes, -enynes and -diynes using a zirconocene 'Cp₂Zr'^{[1](#page-14-0)} equivalent, or by trapping of zirconocene η^2 alkene, -alkyne and -benzyne complexes with alkenes or alkynes.[2](#page-14-0) Methods for further elaboration of these zirconacycles include oxygenation, halogenation 3 and metathesis with a variety of elementodihalides.^{[4](#page-14-0)} Carbon–carbon bond forming processes include carbonylation, 5 the insertion of isocyanides and trapping of the resulting zirconocene η^2 -imine complexes with unsaturated species,^{[6](#page-14-0)} as well as extensively developed copper catalysed 1,1- and 1,2-additions to alkynes, 7 1,1-additions to acid chlorides⁸ and addition to 1,1-, 1,2-, 1,3- or 1,4-dihalides.⁹ In all cases the symmetry of the starting zirconacycle is retained so questions of the regiochemistry of addition do not arise. Processes in which the two carbon–zirconium bonds of the zirconacycle are differentially elaborated are also known including monoha-logenation,^{[10](#page-14-0)} mixed dihalogenation,^{[11](#page-14-0)} addition of Ph_2PC1^{10a} Ph_2PC1^{10a} Ph_2PC1^{10a} and R_3 SnCl,^{[10](#page-14-0)} isocyanide insertion,^{[6c,10b,12](#page-14-0)} addition of alde-hydes, ketones and nitriles, ^{[13,14](#page-14-0)} copper catalysed addition of acid chlorides, enones, and allyl-, aryl- and alkynyl-halides,^{[15](#page-14-0)} and transmetallation with Grignard reagents.^{[16,17](#page-14-0)} We have reported the ring expansion of five-membered zirconacycles 1 by insertion of a range of carbenoids $(R¹R²CXLi)$ to afford six-membered zirconacycles such as 2 and 3, which in many cases may be further elaborated (Scheme 1).^{18,19}

Scheme 1. Carbenoid insertion into zirconacycles.

Regiocontrolled functionalisation of non-symmetrical zirconacycles is essential for development of their use in synthesis. Several examples of regioselective carbon–zirconium bond elaboration of zirconacyclopentenes have now been reported and selectivity is usually observed for reaction of the alkyl carbon–zirconium bond $5^{\text{f},6c,10b,12-14}$ unless the electrophilic reagent may first complex with or add to the double bond (halogens, organocopper species) in which case the selectivity is reversed.^{8b,10b,15a,b} We found that in most cases insertion of carbenoids also occurs selectively into the alkyl-zirconium bond of zirconacyclopentenes, the only exception being when the alkene position adjacent to the zirconium is unsubstituted $(1, R^1=H)$ when insertion into the alkenyl side was sometimes observed.^{[18c,20](#page-14-0)} Only a few examples of differential elaboration of the two carbon– zirconium bonds of unsymmetric saturated zirconacycles are known. Takahashi and Negishi have shown that magnesium/zirconium exchange of monocyclic zirconacyclopentanes is selective for the bond closest to a β -substituent or for the bond adjacent to an α -phenyl substituent^{[21](#page-15-0)} and copper catalysed allylation or benzoylation follows a similar selectivity.^{15c}

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We have reported studies on the regiochemistry of insertion of allyl carbenoids into various non-symmetrical zirconacyclopentanes (Scheme $2)^{20}$ $2)^{20}$ $2)^{20}$ and the results are not readily explained. The mechanism of carbenoid insertion has been generally viewed as initial donation of an electron pair to coordinatively unsaturated zirconium to form an 18-electron zirconate complex (e.g., 4), which undergoes a carbon–carbon bond forming $1,2$ -migratory insertion.^{[22,23](#page-15-0)} Insertion into 5a/b occurs into the more accessible side suggesting control by the direction of initial attack of the carbenoid to form the supposed 'ate' complex intermediate 4; for 6–8 selectivity is for the C–Zr bond with the higher HOMO coefficient suggesting direct attack of the electrophilic carbenoid^{[24](#page-15-0)} on the carbon–zirconium bond. Recently we suggested that during the double insertion of an alkenyl carbenoid via 9 fluxionality of, or loss/re-addition of cyclopentadienide to, the intermediate 'ate' complex 10 allowed the selectivity of insertion to be determined in the 1,2-migration step, rather than initial attack (Scheme 3).^{[18c](#page-14-0)}

Scheme 2. Regiochemistry of allyl carbenoid insertion.

Scheme 3. Alkenyl carbenoid insertion into an α -alkylidene substituted zirconacyclohexane.

In order to better understand the factors, which control regioselectivity of elaboration of zirconacycles we now report the results of a study of insertion of a variety of carbenoids into a selection of non-symmetrical zirconacyclopentanes. We have also examined the regiochemistry of insertion of isonitriles and of zirconacycle protonation.

2. Results and discussion

We chose to use the zirconacycles **5a–c, 6** and 7 for our studies on the regiochemistry of elaboration, and the carbenoids 12a–d and 16. The results are summarised in [Table 1](#page-2-0).

Stereoisomerically pure α -substituted zirconacycles $5a-c$ derived from zirconocene (1-butene) mediated co-cyclisation of trans alkenes bearing a terminal phenyl, ethyl or methyl substituent.^{[25](#page-15-0)} Regiospecific insertion into the unsubstituted carbon–zirconium bond of 5a–c was observed for all the carbenoids and suggests steric control of initial carbenoid approach followed by rapid 1,2-migratory insertion, yielding 13a–g and 17a–b in moderate to good yields. Negishi has reported that an α -phenyl substituent directs transmetallation (to Mg or Cu) to the substituted carbon–zirconium bond of zirconacyclopentanes, 15c,21 15c,21 15c,21 an interesting contrast to our observation of carbenoid insertion into the unsubstituted bond. Insertion of the electron-rich MEM (methoxyethoxymethyl) carbenoid 12b into 5b unexpectedly furnished alkene 22 (2:1 $Z.E$) on protic quench. A possible explanation is that coordination of oxygen to zirconium favours formation of the zirconium hydride 21 derived from the six-membered zirconacycle 20 by β -H elimination. Hydrogenation of 22 allowed characterisation of 13c (Scheme 4).

Scheme 4. Alkoxy carbenoid insertion. $R = (CH₂)₂OMe$.

Intramolecular co-cyclisation of a terminal alkene and a cyclohexene furnishes 6 , previously reported,^{[20](#page-15-0)} into which exclusive insertion of both alkyl $(12a-d)$ and alkenyl (16) carbenoids took place into the substituted carbon–zirconium bond to afford 14a–d and 18, consistent with our previous observation of the insertion of allyl carbenoid with the same regioselectivity.^{[20](#page-15-0)} We attempted to distinguish between the importance of inclusion of the starting alkene in a cyclohexyl ring and its cis geometry by examining insertion into 24 from co-cyclisation of 23a [\(Scheme 5\)](#page-3-0). Unfortunately we found the same zirconacycle resulted from co-cyclisation of cis- or trans-disubstituted alkenes 23a or $23b$ [\(Scheme 5\)](#page-3-0). NMR analysis^{[26](#page-15-0)} of the zirconacycle formed identified 5b in which the ZrCH methine proton is trans to

^a Carbenoid insertion (12a): chloromethyltrimethylsilane, sec-BuLi, TMEDA, THF, -78 °C to -65 °C then -78 °C, addition of zirconacycle. Compound 12b: MEM-Cl added to zirconacycle solution at -100 °C, LiTMP, -100 °C to -65 °C, 1.5 h. Compounds 12c and d: diethylchloromethyl phosphonate or chloroacetonitrile added to zirconacycle solution at -78 °C, LDA, -78 °C to -65 °C, 1.5 h. Compound 16: (E)-(1-chlorooct-1-en-3-yne) added to zirconacycle solution at -78 °C, LiTMP, -78 °C to $$ solution at -78 °C, LiTMP, -78 °C to -65 °C, 1.5 h.

^b Preparation of zirconacycles: Cp₂ZrCl₂, *n*-BuLi (2 equiv), THF, -78 °C then diene, $-$

^c Quench conditions: MeOH/NaHCO₃ (aq) or 2 M HCl (aq) 12–24 h.
^d By GC–MS contains 2% of an isomer (either diastereoisomer from trans-fused zirconacycle or a regioisomer of carbenoid insertion) and 5% of a bis-inser

F With 2.0 equiv carbenoid.
^f With 2.0 equiv carbenoid.
^g With 5.0 equiv carbenoid. h
h With 0.5 equiv carbenoid (16% bis-insertion product 25 also formed).
ⁱ Contained 10% of the bis-insertion product 27.

the adjacent ring-junction proton. Isomerisation via b-H elimination and re-addition is a likely mechanism.

In 6 , the α -substituent is held away from the plane of lateral nucleophilic attack upon the metal centre. In addition, steric interaction between methylene protons of the cyclohexyl ring and the adjacent cyclopentadiene is manifested as an increased calculated length of the substituted $C-Zr$ bond.^{[27](#page-15-0)} However, these steric factors do not convincingly account for the complete regiospecificity of insertion. Electrophilic attack by the carbenoid could account for regioselective insertion into the more electron-rich bond of 6, however, the nature of substitution on the carbenoid fails to influence the regiochemical outcome, both electron-rich and electronpoor carbenoids showing the same selectivity. In particular, alkoxy-substituted 12b is strongly nucleophilic but fails to alter the regioselectivity of insertion. Finally, insertion of lithiated chloroacetonitrile into 6 could not be limited to a single

insertion, as we have also reported for insertion into symmet-rical zirconacyclopentanes.^{[18c](#page-14-0)} The regioselectivity of the first insertion for the a-substituted carbon–zirconium bond of 6 was inferred through the use of 0.5 equiv of carbenoid. The single insertion product 14d was obtained in 19% yield, separable from the product 25 of a second insertion into the opposite side, which was isolated in 16% yield. Unsurprisingly, double insertion was favoured and 25 isolated in higher yield with the use of excess carbenoid (Scheme 6). Following insertion of 12d into the substituted side of 6 there is no steric hindrance to a second insertion into the unsubstituted C–Zr bond. We do not observe double insertion into 5 as the 'first' insertion is into the unsubstituted side and a second insertion into the opposite side not favoured due to the presence of an a-group in the plane of lateral attack. This result strongly supports a mechanism of insertion into 6 in which initial attack is on the less hindered side and selectivity is determined in the 1,2-migratory step.

Scheme 5. Interconversion of α -substituted zirconacyclopentanes.

Scheme 6. Double insertion of lithiated chloroacetonitrile.

Insertion of each of the carbenoids 12a, 12c, 12d and 16 into the β -methyl substituted zirconacyclopentane 7 took place regiospecifically into the side closest to the β -substituent to give 15a, 15c, 15d and 19, respectively. The result is in accordance with our previous observations of the insertion of allyl carbenoids.[20](#page-15-0) In the case of insertion of 12a and 16 significant amounts of the bis-inserted compounds 26 and 27 were formed, and it is possible that these were derived from the opposite regioisomer of the initial insertion. For the insertion of 12a around 2% of an isomer of 15a was observed by GC–MS, but this could result from either the opposite regiochemistry of insertion or the formation of a small amount of the transfused isomer of zirconacycle 7. Five equivalents of the phosphonate substituted carbenoid 12c were required for high conversion into 15c and no bis-insertion was observed, probably as coordination of phosphonate oxygen to zirconium in the monoinserted zirconacycle suppresses further addition. Remarkably no double insertion of 12d into 7 was observed and factors influencing the multiple insertion of lithiated chloroacetonitrile into 6 but not 7 are not understood.

Finally we wished to examine carbenoid insertion into an a-alkylidene substituted zirconacyclopentane. Our interest

was prompted by the remarkably selective insertion of lithiated b-bromostyrene into the more hindered side of the a-alkylidene-zirconacyclohexane 9 shown in [Scheme 3](#page-1-0). Access to the required α -alkylidene-zirconacyclopentane would be by zirconium induced co-cyclisation between an alkene and an allene. Intramolecular zirconocene induced co-cyclisations to allenes have not been previously reported, but intermolecular dimerisation of allenes to form zirconacycles is known.[28](#page-15-0) A suitable cyclisation precursor 30 was synthesised by lithiation of $trans-\beta$ -bromostyrene using LDA, addition of 5-hexenal gave the alcohol 28 in reasonable yield (Scheme 7). Formation of the trichloroacetate ester 29 followed by 1,2-elimination induced by diethylzinc using a palladium catalyst^{[29](#page-15-0)} gave 1-(octa-1,2,7-trienyl)benzene 30.

Scheme 7. Formation and elaboration of α -alkylidene zirconacycle 31.

Co-cyclisation of 30 using zirconocene (1-butene) resulted in a mixture of four possible diastereoisomers (ring-junction) and geometric isomers 31a–d as indicated by aqueous quench to afford 33a–d as an inseparable mixture (Scheme 7 and [Table 2,](#page-4-0) entries 1–4). Interestingly, slow isomerisation of the zirconacycles 31 occurred at room temperature to give predominantly 33a and 33d on aqueous quench. Relative energies of the zirconacycles 31 were obtained by DFT calculation[s27:](#page-15-0) 31a, 13.2 kJ/mol; 31b, 17.2 kJ/mol; 31c, 5.9 kJ/mol; 31d, 0 kJ/mol. We would expect 31b to rapidly convert into 31a via 36—loss and re-addition of the terminal alkene moiety ([Fig. 1](#page-4-0)), indeed, 31a and 31b are formed in equal amounts at very short reaction times and low conversion ([Table 2](#page-4-0), entry 1). We would expect 31c to convert into 31d by the same

^a Method as in [Scheme 7](#page-3-0) except as indicated below.
^b Determined by a combination of GC and NMR.
^c Isolated yield of given mixture.
d Entry 1, zirconacycle formation quenched as soon as 20 °C reached (only \approx 10% conversion to cyclised product). Entries 2–4 quenched after 2.5 h (\approx 70% conversion), 6, and 48 h at room temperature, respectively. **34c** and **d** could not be distinguished.

Figure 1. Mechanism of isomerisation of 31.

mechanism, the observations indicating that this is a much slower process than 31b to 31a, perhaps because 31c is relatively less strained. There may be a very slow interconversion of 31a and 31b with 31c and 31d occurring, but this would require loss/re-addition of an allene from zirconium—an energetically unfavourable process.³⁰ Insertion of lithiated (E) - β -bromostyrene (32) into 31 afforded, after 2 h at room temperature and aqueous quench, the insertion products 34a–d (Table 2, entry 5). The ratios of products formed and low yield suggest that cyclisation to form 31 was incomplete, however, the key observation was that insertion occurred exclusively into the alkyl-zirconium bond in stark contrast to the formation of 11 ([Scheme 3\)](#page-1-0). Similarly, lithiated diethylchloromethyl phosphonate inserted regiospecifically into the alkyl-zirconium bond of 31a–d to furnish 35a–d.

Overall, the regiochemical results we obtained for insertion of the diverse range of carbenoids into zirconacycles 5–7 were the same as those previously noted for the insertion of allyl carbenoids. Whereas control by direction of the initial attack to form an 'ate complex' could explain the results for insertion into 5, it is unconvincing for insertion into 7, and cannot explain the insertions into 6. Direct electrophilic attack of the carbenoid on the more electron-rich carbon–zirconium bond could explain the results for 6 and 7, but not for 5 (and particularly not the phenyl-substituted case 5a). We thus favour a mechanism in which the intermediate 'ate' complexes 37a and 37b, which could lead to the two regioisomeric insertion products 38a and 38b, are in equilibrium so that selectivity may be determined by the rates of the alternative 1,2-metallate rearrangements (Scheme 8). We would postulate that for insertions into 5, the 1,2-metallate rearrangement is fast so we observed control from the initial direction of attack, whereas for 6 and 7, the intermediates 37a and 37b have time to equilibrate before rearrangement. The facile double insertion of carbenoid 12d into zirconacycle 6, but not 5, provides strong evidence that the direction of initial attack need not be the same as the site of insertion. The

mechanism of interconversion of the 'ate' complexes 37a and 37b could be via loss/re-addition of cyclopentadienide, but we favour a 'pseudorotation' mechanism.³¹ The dramatic difference in the regioselectivity of insertion of the alkenyl carbenoid 32 into zirconacyclohexane 9 and zirconacyclopentane 31 offers some support. Pseudorotation requires substantial bond angle changes around the metal as groups swap 'axial' and 'equatorial' positions so should be inhibited by the angle constraint imposed by the five-membered ring in 31.

Scheme 8. Possible mechanisms of carbenoid insertion.

We extended our studies to the insertion of the stable 'carbene' tert-butyl isonitrile (Table 3). For insertion into 6 and 7 the same selectivity as for lithium carbenoid insertion was observed but, remarkably, selective insertion into the more hindered side of α -substituted systems $5a^{32}$ $5a^{32}$ $5a^{32}$ and $5c$ occurred. The regiochemistry is consistent with the mechanism suggested in Scheme 8 where the rate of rearrangement of the 'ate' complexes formed by initial attack of the isonitrile on the zirconium is slow, allowing the product to be determined by 1,2-migration of the more electron-rich carbon– zirconium bond, even for insertions into 5. Low yielding isolation of 41 following insertion into 7 was due to the formation of substantial amounts of the cyclopentanone 42 on work-up. A second 1,2-migration of the iminoacyl complex

Table 3. tert-Butyl isonitrile insertion into zirconacyclopentanes

Reagents and conditions: zirconacycle (5c, 6, 7) solution in THF, 0° C,

tert-butyl isonitrile, 30 min then HCl (2 M aq), room temperature, 24 h.
Major product of a separable 3:1 regioisomeric mix—obtained as a 2:1 mixture of diastereoisomers in which the major isomer was not deter-

mined.
Obtained as a 2.7:1 mixture of diastereoisomers in which the major isomer was not determined.

Table 4. Regiochemistry of zirconacyclopentane deuteration

Zirconacycle		Product(s) ^a		Yield $(\%)$	
	Ĥ $MeO-$ D MeO R^2 ^H H 43	$+$	Ĥ $MeO-$ D. MeO Ĥ, R^2 44		
5c 5a	43a $R^2 = Me$ 43b $R^2 = Ph^c$	1:1.16 6.45:1	44a $R^2 = Me$ 44b $R^2 = Ph$	$78^{\rm b}_{\rm 82^{\rm d}}$	
6		H $MeO-$ MeO- Ĥ		71 ^e	
7		45 D BnN Н 46		61	

^a To zirconacycle (5a, 5c, 6, 7) in THF at room temperature was added MeOD (1 equiv). After 1 h excess NaHCO₃ (aq) was added and stirred for 16 h.
^b Combined yield of inseparable monodeuteration product mixture, als

resulting from initial isonitrile insertion, and decomplexation of zirconocene from the η^2 -imine complex so formed, ^{[6a](#page-14-0)} leads to the imine precursor of 42 and may be driven by steric compression induced by the ring-junction methyl group or as a consequence of the cis-ring fusion. Cyclopentanone products have been formed following the insertion of trimethylsilylisonitrile³³ but not previously observed with $tert$ butyl isonitrile. We cannot tell which regioisomer of initial insertion of the isonitrile into 7 leads to 42.

Finally, we examined the regioselectivity of protonation by quenching zirconacycles 5–7 with a single equivalent of MeOD followed by excess H_2O (Table 4). Again the selectivity for zirconacycles 6 and 7 was the same as that observed for carbenoid and isonitrile insertion, and 45 and 46 were each isolated, consistent with electrophilic quench of the more electron-rich carbon–zirconium bond. For the a-substituted systems 5c and 5a, regioisomeric product mixtures 43a/44a and 43b/44b were obtained perhaps indicating a fine balance between the importance of an electronrich carbon–zirconium bond and its steric accessibility.

3. Conclusion

We have demonstrated the insertion of both electron-rich and electron-poor carbenoids into non-symmetrical zirconacylopentanes to be highly regiospecific, following the same regioselectivity as previously reported for allyl carbenoids. We favour a mechanism in which the selectivity of insertion may be determined by the rate of 1,2-rearrangement of rapidly interconverting 'ate' complexes.

4. Experimental

4.1. General techniques

All reactions involving air or moisture sensitive compounds were carried out under an atmosphere of argon using standard Schlenk equipment and syringe techniques. All glasswares were dried in a hot oven $(>140 \degree C,$ for at least 12 h) and cooled in a sealed dessicator over silica gel before assembly.

Unless otherwise stated, reagents were obtained from commercial suppliers and if necessary dried and distilled before use. THF and diethyl ether were freshly distilled from sodium benzophenone ketal under argon. Pentane and dichloromethane were dried over CaH₂ and degassed before use. *n*-Butyllithium was used as a 2.5 mol dm^{-3} solution in hexanes, stored under argon. Lithium diisopropylamide (LDA) was prepared from diisopropylamine (distilled, stored over KOH) in THF by addition of 1.0 equiv of n -BuLi at $0 °C$. Lithium 2,2,6,6-tetramethylpiperidide (LiTMP) was prepared from 2,2,6,6-tetramethylpiperidine (distilled, stored over 4 Å sieves under argon) in THF by addition of 1.0 equiv of *n*-BuLi at 0° C and stirred for 20 min. Petroleum ether (petrol) refers to the fraction that boils between 40 and 60 \degree C.

¹H and ¹³C NMR spectra were recorded on Bruker AV300, AM300 or DPX400 spectrometers. ¹H chemical shifts are reported as values in parts per million referenced to residual solvent. The following abbreviations are used to denote multiplicity and may be compounded: s =singlet, d=doublet, $t = triplet$, $q = quartet$, $fs = fine$ splitting. Coupling constants, J, are measured in Hertz (Hz) . ¹³C spectra were proton decoupled and referenced to solvent. Signals are reported as s, d, t, q, depending on the number of directly attached protons (0, 1, 2, 3, respectively), this being determined by DEPT experiments. Accurate mass spectra were recorded on a VG analytical 70-250-SE double focussing mass spectrometer using chemical ionisation \overline{CI}) (NH₃ reagent gas) or an electron impact ionisation (EI) at 70 eV. LRMS (EI) and (CI) (NH3 reagent gas) were recorded on a ThermoQuest TraceMS GC–MS. Electrospray mass spectra were recorded using a VG platform quadrupole spectrometer. Values of m/z are reported in atomic mass units and the peak intensity

relative to the base peak is reported in parenthesis. Infrared spectra were run as neat films on a Thermo Mattson FTIR Golden Gate spectrometer or ThermoNicolet 380 FT-IR spectrometer with a Smart Orbit Goldengate attachment. Absorptions are given in wavenumbers $(cm⁻¹)$ and the following abbreviations used to denote peak intensities: s=strong, m=medium, w=weak and/or br (broad).

4.2. Synthesis of cyclisation precursors

The general synthetic procedure and full characterisation of malonate derived cyclisation precursors (E) -4,4-bis- $(methoxymethyl) octa-1, 6-diene, \quad (E)-4, 4-bis(methoxyme$ thyl)nona-1,6-diene, (Z)-4,4-bis(methoxymethyl)nona-1, 6-diene, (E)-(4,4-bis(methoxymethyl)hepta-1,6-dienyl)benzene, 3-(1-methoxy-2-(methoxymethyl)pent-4-en-2-yl)cyclohex-1-ene, as well as the benzylamine derived precursor N-allyl-N-benzyl-2-methylprop-2-en-1-amine, were reported by us previously.²⁰

4.3. Zirconacycle formation

4.3.1. Method A. Formation of zirconacycles (5a–c, 6 and 7) using in situ generated zirconocene (1-butene). To a solution of zirconocene dichloride (0.293 g, 1.0 mmol) in THF (5 mL) under argon at -78 °C was added *n*-BuLi (0.80 mL of a 2.5 M solution in hexanes, 2.0 mmol) and the mixture stirred at -78 °C for 10 min before addition of a solution of the appropriate diene (1 mmol) in THF (1 mL). The reaction mixture was allowed to warm to room temperature before stirring for 2 h to give the zirconacycle as a solution in THF.

4.4. Insertion of carbenoids into zirconacycles

4.4.1. Method B. Insertion of lithiated chloromethyl trimethylsilane (12a). To a stirred solution of chloromethyltrimethylsilane (0.14 mL, 1.0 mmol) in THF (9 mL) at -78 °C was added sec-BuLi (0.79 mL of a 1.4 M solution in hexanes, 1.1 mmol) followed by TMEDA (0.17 mL, 1.1 mmol). The mixture was stirred for 30 min, warming to -65 °C during this time, before cooling to -78 °C and slow addition of the zirconacycle solution (6.2 mL, 0.8 mmol). The mixture continued to stir for 1 h, warming to -50 °C before addition of MeOH (5 mL) and NaHCO₃ (aq) (6 mL). The solution was then stirred for 12 h, warming to room temperature before pouring onto $H₂O$ (150 mL) and extraction with $Et₂O$ (200 mL). The combined extracts were washed with NaHCO₃ (aq) (150 mL) and brine (150 mL), dried over $MgSO₄$ and solvent removed in vacuo to afford the crude product.

4.4.1.1. rac-(2-((1S,2R)-4,4-Bis(methoxymethyl)- 2-propylcyclopentyl)ethyl)trimethylsilane (13a). The zirconacycle 5b was prepared from (E) -4,4-bis(methoxymethyl)nona-1,6-diene according to Method A and elaborated using Method B. The crude product was purified by column chromatography ($SiO₂$ eluted with 10:1 petrol/EtOAc) to afford the title compound as a colourless oil (200 mg, 83%). ¹H NMR (400 MHz, CDCl₃): δ =3.38 (4H, br s), 3.22 (6H, m), 2.07 (1H, m), 1.80 (2H, dt, J=12.8, 6.3 Hz), 1.59 (2H, m), 1.39 (2H, m), 1.24 (1H, m), 1.01 (4H, m), 0.91 (3H, t, $J=7.3$ Hz), 0.57 (1H, ddd, $J=12.8$, 12.5, 4.3 Hz), 0.41

(1H, ddd, $J=12.3$, 12.6, 5.3 Hz), 0.00 (9H, s) ppm. ¹³C NMR (100 MHz, CDCl₃): $\delta = 77.92$ (t), 77.79 (t), 59.24 (q), 59.12 (q), 48.10 (d), 44.45 (d), 44.36 (s), 39.05 (t), 38.39 (t), 35.52 (t), 27.76 (t), 21.46 (t), 14.79 (t), 14.50 (q), -1.70 (q) ppm. IR (film): 2823 (s), 2359 (w), 1247 (s), 837 (s) cm^{-1} . LRMS (CI) m/z (%): 301 (M+H⁺, 72), 268 (8), 223 (21). HRMS (EI): C₁₆H₃₂OSi (M⁺-MeOH) requires *m/z* 268.2222. Found 268.2219.

4.4.1.2. rac-(2-((1S,2R)-2-Benzyl-4,4-bis(methoxymethyl)cyclopentyl)ethyl)trimethylsilane (13b). The zirconacycle 5a was prepared from (E) -(4,4-bis(methoxymethyl)hepta-1,6-dienyl)benzene according to Method A and elaborated using Method B except 1.39 mmol carbenoid and 1.0 mmol zirconacycle were used and the reaction quenched at room temperature. The crude product was purified by column chromatography $(SiO₂$ eluted with 96:4 pet- rol/Et_2 O) to afford the title compound as a colourless oil (187 mg, 54%). ¹H NMR (400 MHz, CDCl₃): δ =7.22 (2H, t, J=7.3 Hz), 7.14–7.11 (3H, m), 3.30 (3H, s), 3.27 (3H, s), 3.19–3.09 (4H, m), 2.87 (1H, dd, $J=13.4$, 4.1 Hz), 2.28 (1H, dd, $J=13.4$, 9.7 Hz), 1.79 (1H, dd, $J=13.1$, 7.5 Hz), 1.68 (1H, m), 1.64–1.53 (2H, m), 1.48 (1H, m), 1.09 (1H, dd, $J=13.1$, 10.8 Hz), 1.02 (1H, m), 0.99 (1H, dd, $J=13.1$, 10.8 Hz), 0.54 (1H, ddd, $J=14.3$, 12.5, 4.3 Hz), 0.38 (1H, ddd, J=14.0, 12.5, 5.02 Hz), -0.05 (9H, s) ppm. ¹³C NMR $(100 \text{ MHz}, \text{CDCl}_3)$: $\delta = 141.95$ (s), 129.02 (d), 128.28 (d), 125.72 (d), 78.01 (t), 77.97 (t), 59.38 (q), 59.33 (q), 47.99 (d), 46.50 (d), 45.06 (s), 40.71 (t), 39.58 (t), 39.05 (t), 27.98 (t), 14.85 (t), -1.56 (q) ppm. IR (film): 2951 (m), 1602 (w), 1247 (m), 861 (s), 831 (s) cm⁻¹. LRMS (CI) m/z (%): 349 (M+H⁺, 80), 271 (M⁺-C₆H₅, 10), 257 (M⁺-C₆H₅CH₂, 5), 91 $(C_6H_5CH_2^+$, 100), 73 $(Si(CH_3)^+_3)$, 85). HRMS (EI): $C_{21}H_{36}SiO_2$ (M)⁺ requires m/z 348.2485. Found 348.2487.

4.4.1.3. rac-(((3R,3aS,4R,7aS)-1,1-Bis(methoxymethyl)-3-methyl-octahydro-1H-inden-4-yl)methyl)trimethylsilane (14a). The zirconacycle 6 was prepared from 3-(1-methoxy-2-(methoxymethyl)pent-4-en-2-yl)cyclohex-1 ene according to Method A and elaborated using Method B except the reaction mixture was quenched at room temperature. The crude product was purified by column chromatography $(SiO₂$ eluted with 10:1 petrol/EtOAc) to afford the title compound as a colourless oil $(160 \text{ mg}, 64\%)$. ¹H NMR (400 MHz, CDCl₃): $\delta = 3.36$ (4H, m), 3.27 (2×3H, s), 2.09 (1H, m), 1.73 (5H, m), 1.47 (2H, d(br), $J=12.8$ Hz), 1.26–1.12 (2H, m), 1.09 (3H, d, $J=6.5$ Hz), 1.04 (2H, dt, $J=12.6$, 3.5 Hz), 0.66–0.48 (2H, m), 0.00 (9H, s+fs) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =76.24 (t), 74.77 (t), 59.77 (q), 59.57 (q), 52.80 (d), 49.03 (s), 46.37 (d), 40.64 (t), 36.12 (d), 30.34 (d), 30.22 (t), 26.90 (t), 25.19 (q), 24.51 (t), 24.42 (t), 0.00 (q) ppm. IR (film): 1247 (m), 1106 (s), 1115 (s), 835 (s) cm^{-1} . LRMS (CI) mlz (%): 313 (M+H⁺, 60), 281 ([M-OMe]+H⁺, 10), 235 (22). HRMS (EI): $C_{17}H_{32}OSi$ (M⁺-MeOH) requires m/z 280.2222. Found 280.2222.

4.4.1.4. rac-(3R,4S)-1-Benzyl-3,4-dimethyl-3-(2-(trimethylsilylethyl)pyrrolidine (15a). The zirconacycle 7 was prepared from N-allyl-N-benzyl-N-(2-methylallyl) amine according to Method A and elaborated using Method B (but using 1.39 mmol of carbenoid and 1 mmol

zirconacycle). Purification by column chromatography (petrol/diethyl ether/Et3N 93:5:2) gave a mixture of products as a clear colourless oil (0.206 g) estimated to contain 15a (0.181 g, 63%), rac-(3R,4S)-1-benzyl-3-methyl-3,4-di-(2 trimethylsilylethyl)pyrrolidine (0.019 g, 5%), and an isomer of 15a (0.006 g, 2%). 1-Benzyl-3,3,4-trimethylpyrrolidine from protonation of zirconacycle 7 was also recovered (0.025 g, 12%). Further chromatography allowed pure 15a to be isolated. ¹H NMR (400 MHz, CDCl₃): $\delta = 7.33 - 7.25$ $(4H, m)$, 7.23 (1H, t, J=6.9 Hz), 3.66 (1H, d, J=13.3 Hz), 3.60 (1H, d, J=13.3 Hz), 2.96 (1H, dd, J=9.0, 7.5 Hz), 2.47 (1H, d, J=9.3 Hz), 2.37 (1H, d, J=9.3 Hz), 2.21 (1H, t, $J=9.0$ Hz), 1.95 (1H, sextet, $J=7.4$ Hz), 1.31 (1H, td, $J=13.4$, 4.5 Hz), 1.17 (1H, td, $J=13.4$, 4.5 Hz), 1.00 (3H, s), 0.88 (3H, d, J=7.0 Hz), 0.42 (1H, td, J=13.4, 4.5 Hz), 0.32 (1H, td, $J=13.4$, 4.5 Hz), 0.00 (9H, s) ppm. ¹³C NMR $(100 \text{ MHz}, \text{CDCl}_3)$: $\delta = 139.73$ (s), 128.73 (d), 128.29 (d), 126.88 (d), 65.36 (t), 61.79 (t), 61.03 (t), 43.43 (s), 43.38 (d), 28.94 (t), 25.16 (q), 13.31 (q), 10.91 (t), -1.67 (q) ppm. IR (film): 2953 (m), 1247 (s), 860 (s), 830 (s), 737 (m) cm⁻¹. LRMS (EI) m/z (%): 289 (M⁺, 100), 274 $(M⁺-CH₃, 15), 212 (M⁺-C₆H₅, 18), 91 (C₆H₅⁺, 90), 73$ $(Si(CH_3)_3^+, 83)$. HRMS (EI): $C_{18}H_{31}NSi (M)^+$ requires mlz 289.2226. Found 289.2224.

4.4.2. Method C. Insertion of lithiated 2-methoxyethoxy methyl chloride (12b). The zirconacycle solution (1.0 mmol) was cooled to -100 °C before addition of MEM-Cl (0.11 mL, 1.0 mmol) followed by LiTMP (1.0 mmol) formed from 2,2,6,6-tetramethylpiperidine $(0.17 \text{ mL}, 1.0 \text{ mmol})$ and *n*-BuLi $(0.4 \text{ mL of a } 2.5 \text{ M solu-}$ tion, 1.0 mmol) in THF (2.0 mL) at 0° C. The solution warmed to -65° C over 1.5 h before addition of MeOH (5.0 mL) and NaHCO₃ (aq) (6.0 mL) and was stirred for a further 12 h. The mixture warmed to room temperature during this time and was then extracted with Et_2O (200 mL) and washed with NaHCO₃ (aq) (150 mL) and brine (150 mL) before drying over $MgSO₄$ and removal of solvents in vacuo to afford the crude product.

4.4.2.1. rac-(3S,4R)-3-(2-(2-Methoxyethoxy)ethyl)-1,1 bis(methoxymethyl)-4-propylcyclopentane (13c). The zirconacycle 5b was prepared from (E) -4,4-bis(methoxymethyl)nona-1,6-diene according to Method A and elaborated using Method C. Purification by column chromatography $(SiO₂$ eluted with 5:1 petrol/EtOAc) yielded a mixture of geometrically isomeric alkenes 22. To the alkene mixture (175 mg, 0.58 mmol) in MeOH (5 mL) under H_2 gas at room temperature and atmospheric pressure was added Pd/ C (\approx 20 mg). The solution was stirred at room temperature for 20 h before filtration through Celite. Removal of solvents in vacuo gave the title compound as a colourless oil (172 mg, 57% over both steps). ¹H NMR (400 MHz, CDCl₃): δ =3.47 $(3H, m)$, 3.44–3.33 (3H, m), 3.31 (3H, s), 3.26 (2×3H, s), $3.16-3.08$ (4H, m), 1.87 (1H, dddd, J=12.3, 9.5, 7.0, 3.0 Hz), 1.67 (2H, ddd, $J=13.1$, 6.5, 5.3 Hz), 1.45 (1H, m), 1.38–1.20 (3H, m), 1.14 (1H, m), 0.93 (3H, m), 0.80 (3H, t, J=7.0 Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =77.88 $(2 \times t)$, 71.99 (t), 70.73 (t), 69.99 (t), 59.22 $(2 \times q)$, 59.05 (q), 45.48 (s), 45.09 (d), 41.98 (d), 39.23 (t), 39.09 (t), 36.30 (t), 33.97 (t), 21.33 (t), 14.42 (q) ppm. IR (film): 2957 (s), 2871 (s, br), 1110 (s, br), 1027 (m, br) cm^{-1} . LRMS (CI) mlz (%): 303 (M+H⁺, 34), 239 (23), 163 (100).

HRMS (EI): $C_{17}H_{34}O_4$ (M⁺) requires m/z 302.2457. Found 302.2459.

4.4.2.2. rac-(3R,3aS,4R,7aS)-4-((2-Methoxyethoxy) methyl)-1,1-bis(methoxymethyl)-3-methyloctahydro-1H-indene (14b). The zirconacycle 6 was prepared from 3-(1-methoxy-2-(methoxymethyl)pent-4-en-2-yl)cyclohex-1-ene according to Method A and elaborated using Method C. Purification by column chromatography $(SiO₂$ eluted with 5:1 petrol/EtOAc) yielded the title compound as a colourless oil (154 mg, 49%). ¹H NMR (400 MHz, CDCl₃): δ =3.47 (3H, br s), 3.32–3.15 (16H, m), 2.04–1.87 (3H, m), 1.69– 1.62 (3H, m), 1.52 (1H, br d, $J=12.8$ Hz), 1.44 (1H, m), 1.16–0.95 (4H, m), 0.91 (2H, d, $J=6.3$ Hz), 0.85 (1H, m) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =76.18 (t), 76.08 (t), 74.43 (t), 72.36 (t), 70.44 (t), 59.60 (q) 59.45 (q), 59.42 (q), 49.18 (s), 47.18 (d), 45.88 (d), 40.27 (t), 39.64 (d), 29.92 (d), 25.95 (t), 25.28 (t), 24.72 (t), 23.63 (q) ppm. IR $(film)$: 2923 (s, br), 2359 (w), 1100 (s, br), 963 (m) cm⁻¹. LRMS (CI) m/z (%): 315 (M+H⁺, 100), 251 (9), 207 (47), 175 (100). HRMS (EI): $C_{18}H_{35}O_4$ (M+H⁺) requires mlz 315.2535. Found 315.2518.

4.4.3. Method D. Insertion of lithiated diethylchloromethyl phosphonate (12c). The zirconacycle solution (1.0 mmol) was cooled to -78 °C before addition of a solution of diethylchloromethyl phosphonate (0.373 g, 2.0 mmol) in THF (1 mL), followed by addition of LDA (1.8 mL of a 1.1 M solution in THF, 2.0 mmol) dropwise over 10 min. The mixture was allowed to warm to -70 °C before addition of MeOH (5 mL) and NaHCO₃ (aq) (5 mL) and then stirred vigorously for 24 h. The product was extracted into $Et₂O$ (3×30 mL) and the combined organic phases were washed with NaHCO₃ (aq) solution (30 mL), water (30 mL) and brine (30 mL). Drying over $MgSO₄$ and removal of solvent in vacuo gave the crude product.

4.4.3.1. rac-Diethyl-2-((1S,2R)-2-ethyl-4,4-bis(methoxymethyl)cyclopentyl)ethylphosphonate (13d). The zirconacycle 5c was prepared from (E) -4,4-bis(methoxymethyl)octa-1,6-diene according to Method A and elaborated using Method D. Purification of the crude product by column chromatography (SiO₂ eluted with 7:3 EtOAc/CH₂Cl₂) gave the title compound as a colourless oil $(257 \text{ mg}, 73\%)$. ¹H NMR (400 MHz, CDCl₃): δ =4.10–4.01 (4H, m), 3.31 (3H, s), 3.309 (3H, s), 3.19–3.13 (4H, m), 1.85 (1H, m), 1.81– 1.58 (6H, m), 1.40–1.20 (2H, m), 1.30 (6H, t, $J=7.0$ Hz), 0.99 (3H, m), 0.85 (3H, t, $J=7.3$ Hz) ppm. ¹³C NMR (75 MHz, CDCl₃): $\delta = 77.84$ (t), 77.70 (t), 61.52 (CH₂, d, $J=2.8$ Hz), 61.42 (CH₂, d, $J=2.3$ Hz), 59.31 (2×q), 46.62 (d), 45.45 (CH, d, $J=16.9$ Hz), 45.10 (s), 38.86 (t), 38.81 (t), 26.56 (t), 26.52 (CH₂, d, J=5.7 Hz), 24.47 (CH₂, d, $J=140.2$ Hz), 16.61 (q), 16.53 (q), 12.58 (q) ppm. IR (film): 1450 (m), 1236 (m), 1199 (m), 1166 (s), 1055 (s), 1027 (s), 729 (s) cm⁻¹. LRMS (EI) m/z (%): 351 (M+H⁺, self CI, 76), 335 (M⁺-CH₃, 20), 321 (M⁺-C₂H₅, 10), 286 $(M^{\text{+}}-C_9H_{10}O_2, 13)$, 152 $(C_5H_{13}PO_3^{\text{+}}, 100)$. HRMS (CI): $C_{17}H_{36}O_5P (M+H)^+$ requires m/z 351.2300. Found 351.2310.

4.4.3.2. rac-Diethyl-2-((1S,2R)-2-benzyL-4,4-bis(methoxymethyl)cyclopentyl)ethylphosphonate (13e). The zirconacycle 5a was prepared from (E) -(4,4-bis(methoxymethyl)hepta-1,6-dienyl)benzene according to Method A

and elaborated using Method D except LiTMP was used in place of LDA and the reaction mixture was allowed to warm to room temperature overnight before quenching with HCl (6 mL of a 2 M aqueous solution) and stirring for 3 h before work-up. Purification by column chromatography $(SiO₂)$ eluted with EtOAc) gave the title compound as a colourless oil (267 mg, 65%). ¹H NMR (400 MHz, CDCl₃): $\delta = 7.24$ (2H, t, J=7.4 Hz), 7.14 (1H, t, J=7.4 Hz), 7.13 (2H, d, $J=7.4$ Hz), 4.24–4.04 (4H, m), 3.30 (3H, s), 3.26 (3H, s), 3.17–3.07 (4H, m), 2.90 (1H, dd, $J=13.3$, 4.9 Hz), 2.30 (1H, dd, $J=13.3$, 9.8 Hz), 1.94 (1H, m), $1.84-1.63$ (3H, m), 1.80 (1H, dd, J=12.9, 7.5 Hz), 1.61– 1.48 (2H, m), 1.57 (1H, dd, $J=13.4$, 7.3 Hz), 1.31 (6H, t, $J=7.0$ Hz), 1.12 (1H, dd, $J=13.4$, 10.8 Hz), 1.03 (1H, dd, $J=12.9$, 10.8 Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): $\delta = 141.44$ (s), 128.98 (d), 128.32 (d), 125.83 (d), 77.87 $(2 \times t)$, 61.65 (CH₂, d, J=1.9 Hz), 61.53 (CH₂, d, J=1.5 Hz), 59.34 (q), 59.29 (q), 46.78 (d), 45.61 (CH, d, $J=17.0$ Hz), 45.21 (s), 40.38 (t), 39.31 (t), 38.70 (t), 26.64 (CH₂, d, J=19.3 Hz), 24.53 (CH₂, d, J=61.2 Hz), 16.65 (q), 16.58 (q) ppm. IR (film): 1452 (m), 1390 (s), 1230 (s), 1200 (m), 1102 (s), 1055 (s), 1027 (s), 958 (s) cm⁻¹. LRMS $(ES)^+$ m/z $(\%)$: 413 $(M+H^+, 100)$, 435 $(M+Na^{+}, 65)$. HRMS $(ES)^{+}$: $C_{22}H_{38}NaO_5P$ $(M+Na)^{+}$ requires m/z 435.2271. Found 435.2264.

4.4.3.3. rac-Diethyl-((3R,3aS,4R,7aS)-1,1-bis(methoxymethyl)-3-methyloctahydro-1H-inden-4-yl)methylphosphonate (14c). The zirconacycle 6 was prepared from 3-(1-methoxy-2-(methoxymethyl)pent-4-en-2-yl)cyclohex-1-ene according to Method A and elaborated using Method D except the reaction mixture quenched at room temperature. Purification by column chromatography $(SiO₂$ eluted with 1:1–3:1 EtOAc/petrol) gave the title compound as a colourless oil (212 mg, 56%). ¹H NMR (400 MHz, CDCl₃): $\delta = 4.11 - 4.01$ (4H, m), 3.32 (3H, s), 3.27 (3H, s), 3.34– 3.17 (4H, m), 2.09 (2H, m), 1.90–1.60 (8H, m), 1.47 (1H, br dd, $J=6.3$, 3.0 Hz), 1.30 (6H, t, $J=7.1$ Hz), 1.22–1.06 $(3H, m)$, 1.03 (3H, d, J=6.5 Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): $\delta = 75.85$ (t), 74.06 (t), 61.50 (CH₂, d, $J=6.8$ Hz), 61.33 (CH₂, d, $J=6.8$ Hz), 59.33 (q), 59.14 (q), 50.57 (CH, d, $J=15.0$ Hz), 48.46 (s), 45.96 (CH, d, $J=1.9$ Hz), 40.23 (t), 33.96 (CH, d, $J=4.4$ Hz), 32.09 $(CH_2, d, J=182.7 Hz), 29.92 (d), 27.99 (CH_2, d),$ $J=3.9$ Hz), 25.96 (t), 23.89 (q), 23.65 (t), 16.61 (CH₃, d, $J=1.9$ Hz), 16.54 (CH₃, d, $J=1.9$ Hz) ppm. IR (film): 1246 (m), 1197 (m), 1101 (s), 1052 (s), 1025 (s), 819 (m), 729 (s) cm^{-1} . LRMS (CI) m/z (%): 377 (M+H⁺, 35), 361 $(M⁺-Me, 6)$, 345 $(M⁺-MeO, 5)$, 286 $(M⁺-C₄H₁₀O₂, 20)$, 152 $(C_5H_{13}O_3P^+, 100)$. HRMS (EI): $C_{19}H_{37}O_5P (M)^+$ requires m/z 376.2379. Found 376.2377.

4.4.3.4. rac-Diethyl-2-((3S,4R)-1-benzyl-3,4-dimethylpyrrolidin-3-yl)ethylphosphonate (15c). The zirconacycle 7 was prepared from N-allyl-N-benzyl-2-methylprop-2-en-1-amine according to Method A and elaborated using Method D. Purification of the crude product by column chromatography $(SiO₂$ eluted with 48:50:2 petrol/EtOAc/Et₃N) followed by radial chromatography $(SiO₂$ eluted with 83:15:2 petrol/EtOAc/Et₃N) gave the title compound as a colourless oil (199 mg, 56%). ¹H NMR (400 MHz, CDCl₃): δ =7.26-7.17 (5H, m), 4.11-4.01 (4H, m), 3.59 (1H, d, $J=13.0$ Hz), 3.51 (1H, d, $J=13.0$ Hz), 2.87 (1H, dd, $J=9.0$, 7.9 Hz), 2.38 (1H, d, $J=9.3$ Hz), 2.28 (1H, d, $J=9.3$ Hz), 2.18 (1H, t, $J=9.0$ Hz), 1.91 (1H, sextet, $J=7.3$ Hz), 1.73-1.50 (3H, m), 1.47-1.42 (1H, m), 1.29 $(3H, t, J=7.0 \text{ Hz})$, 1.28 (3H, t, J=7.0 Hz), 0.96 (3H, s), 0.86 (3H, d, J=7.0 Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =139.79 (s), 128.56 (d), 128.25 (d), 126.83 (d), 65.12 (t), 61.62 (t), 61.55 (t), 61.43 (t), 60.76 (t), 43.40 (d), 42.41 (C, d, $J=16.4$ Hz), 27.62 (CH₂, d, $J=4.5$ Hz), 24.86 (q), 21.46 $(CH_2, d, J=140.7 \text{ Hz})$, 16.65 (q), 16.58 (q), 13.32 (q) ppm. IR (film): 1250 (m), 1230 (m), 1162 (w), 1055 (s), 1026 (s), 956 (s), 787 (m), 734 (m) cm^{-1} . LRMS (ES)⁺ m/z (%): 354 $(M+H^+$, 30). HRMS $(ES)^+$: $C_{19}H_{33}NO_3P$ $(M+H)^+$ requires m/z 354.2193. Found 354.2186.

4.4.4. Method E. Insertion of lithiated chloroacetonitrile (12d). The zirconacycle solution (1 mmol) was cooled to -78 °C before addition of chloroacetonitrile (0.083 g, 1.10 mmol) in THF (1 mL) followed by addition of LDA (1.4 mL of a 0.78 M solution in THF, 1.10 mmol) dropwise over 20 min. The reaction mixture typically changed from yellow to red in colour. After stirring for 10 min at -78 °C MeOH (5 mL) and NaHCO₃ (aq) (5 mL) were added and the mixture then stirred vigorously for 24 h, warming to room temperature during this time. The product was extracted into $Et₂O$ (3×30 mL) and the combined organic phases washed with NaHCO₃ (aq) (30 mL), water (30 mL) and brine (30 mL) before drying over $MgSO₄$ and removal of solvent in vacuo to afford the crude product.

4.4.4.1. rac-3-((1R,2R)-2-Ethyl-4,4-bis(methoxymethyl)cyclopentyl)propanenitrile (13f). The zirconacycle **5c** was prepared from (E) -4.4-bis(methoxymethyl)octa-1.6diene according to Method A and elaborated using Method E. Purification of the crude product by column chromatography $(SiO₂$ eluted with 87.5:12.5 petrol/EtOAc) gave the title compound as a colourless oil $(123 \text{ mg}, 51\%)$. ¹H NMR (400 MHz, CDCl₃): $\delta = 3.33$ (6H, s), 3.23–3.15 (4H, m), 2.39 (1H, ddd, $J=13.8$, 8.3, 5.3 Hz), 2.28 (1H, m), 1.96 (1H, tdd, $J=11.6$, 8.3, 3.1 Hz), 1.82 (1H, dd, $J=6.7$, 2.6 Hz), 1.77 (1H, dd, $J=7.1$, 2.2 Hz), 1.63–1.47 (2H, m), $1.45-1.31$ (2H, m), 1.06 (1H, d, $J=10.9$, 7.1 Hz), 1.05 (1H, m), 1.00 (1H, dd, $J=10.7$, 6.7 Hz), 0.88 (3H, t, $J=7.3$ Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =120.07 (s), 77.86 (t), 77.81 (t), 59.41 ($2\times q$), 46.77 (CH), 45.37 (s), 43.99 (d), 38.84 (t), 38.62 (t), 29.94 (t), 26.57 (t), 16.23 (t), 12.61 (q) ppm. IR (film): 2244 (w), 1197 (s), 956 (m) cm^{-1} . LRMS (CI) m/z (%): 257 (M+NH₄, 5), 240 (M+H⁺, 100), 208 (M⁺-MeO, 45), 192 (M⁺-C₂H₆O, 15), 176 $(M^{\text{+}}-C_2H_6O_2, 100)$. HRMS (EI): $C_{14}H_{25}NO_2 (M)^{\text{+}}$ requires m/z 239.1885. Found 239.1891.

4.4.4.2. rac-3-((1R,2R)-2-Benzyl-4,4-bis(methoxymethyl)cyclopentyl)propanenitrile (13g). The zirconacycle **5a** was prepared from (E) - $(4,4$ -bis(methoxymethyl)hepta-1,6-dienyl)benzene according to Method A and elaborated using Method E except LiTMP was used in place of LDA and the reaction mixture was quenched with HCl (6 mL of a 2 M aqueous solution). Purification of the crude product by column chromatography $(SiO₂$ eluted with 1:1 petrol/ $Et₂O$) gave the title compound as a colourless oil (179 mg, 59%). ¹H NMR (400 MHz, CDCl₃): $\delta = 7.23$ (2H, t, $J=7.3$ Hz), 7.16 (1H, t, $J=7.3$ Hz), 7.12 (2H, d, $J=7.3$ Hz), 3.31 (3H, s), 3.26 (3H, s), 3.18–3.10 (4H, m), 2.83 (1H, dd, $J=13.3$, 4.5 Hz), 2.38 (1H, dd, $J=13.3$, 9.2 Hz), 2.33 (1H, dd, $J=8.1, 5.4$ Hz), 2.24 (1H, m), 1.94 (1H, m), 1.83 (1H, dd, J¼12.9, 7.4 Hz), 1.77 (1H, m), 1.69 (1H, m), 1.72 (1H, dd, $J=13.3, 7.4$, 1.38 (1H, m), 1.16 (1H, dd, $J=13.3, 10.6$ Hz), 1.05 (1H, dd, $J=12.9$, 10.3 Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =144.05 (s), 128.95 (d), 128.43 (d), 126.03 (d), 119.87 (s), 77.82 $(2 \times t)$, 59.36 (q), 59.31 (q), 46.77 (d), 45.45 (s), 44.13 (d), 40.41 (t), 39.35 (t), 38.05 (t), 29.98 (t), 16.13 (t) ppm. IR (film): 2826 (m), 1602 (w), 1495 (m), 1198 (m), 1102 (s), 963 (m) cm^{-1} . LRMS (EI) m/z (%): 301 (M⁺, 20), 286 (M⁺-Me, 6), 239 (M⁺-C₂H₆O₂, 36), 224 (M⁺-C₆H₅, 26), 91 (C₆H₅CH₂⁺, 100). HRMS (EI): $C_{19}H_{27}NO_2$ (M)⁺ requires *m/z* 301.2042. Found 301.2043.

4.4.4.3. rac-2-((3R,3aR,4S,7aS)-1,1-Bis(methoxymethyl)-3-methyloctahydro-1H-inden-4-yl)acetonitrile (14d). The zirconacycle 6 was prepared from 3-(1-methoxy-2-(methoxymethyl)pent-4-en-2-yl)cyclohex-1-ene according to Method A and elaborated using Method E except that 0.9 mmol of zirconacycle and 1.8 mmol of carbenoid were used. Purification of the crude product by column chromatography (85:15–65:35 petrol/EtOAc) followed by Kugelrohr distillation (140–150 °C/0.8 mmHg) gave the title compound as a colourless oil $(20.9 \text{ mg}, 9\%)$. ¹H NMR $(400 \text{ MHz}, \text{CDC1}_3)$: $\delta = 3.38 - 3.22$ (4H, m), 3.35 (3H, s), 3.30 (3H, s), 2.37 (1H, dd, $J=16.6$, 7.3 Hz), 2.27 (1H, dd, $J=16.6$, 7.5 Hz), 2.15–2.01 (3H, m), 1.84–1.75 (3H, m), 1.65 (1H, br d, $J=10.3$ Hz), 1.56 (1H, m), 1.30–1.15 (3H, m), 1.07 (3H, d, $J=10.8$ Hz), 1.07 (1H, dq, $J=13.0$, 3.8 Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =119.52 (s), 75.74 (t), 74.05 (t), 59.41 (q), 59.25 (q), 48.86 (s), 48.44 (d), 45.83 (d), 40.02 (t), 36.79 (d), 29.67 (d), 27.67 (t), 25.66 (t), 23.83 (q), 23.80 (t), 23.73 (t) ppm. IR (film): 2245 (w), 1449 (m), 1197 (m), 1099 (s), 958 (m), 732 (m) cm⁻¹. LRMS (CI) m/z (%): 266 (M+H⁺, 100), 250 (M⁺ -Me, 5), 234 (38), 218 (10), 202 (70). HRMS (EI): $C_{16}H_{27}NO_2$ (M)⁺ requires *m/z* 265.2042. Found 265.2036.

4.4.4.4. rac-3-((1R,3aS,7S,7aR)-7-(Cyanomethyl)-3, 3-bis(methoxymethyl)octahydro-1H-inden-1-yl)propanenitrile (25). Isolated from the reaction mixture for preparation of 14d (above) following purification by column chromatography (85:15–65:35 petrol/EtOAc) as a yellow oil (106 mg, 39%). ¹H NMR (400 MHz, CDCl₃): $\delta = 3.36-$ 3.20 (4H, m), 3.33 (3H, s), 3.29 (3H, s), 2.45 (1H, ddd, $J=17.1$, 7.0, 5.0 Hz), 2.35–2.21 (4H, m), 2.17–2.02 (2H, m), $1.92-1.79$ (3H, m), 1.74 (1H, dd, $J=14.1$, 10.5 Hz), 1.65–1.49 (3H, m), 1.27 (1H, dd, $J=14.3$, 5.0 Hz), 1.28– 1.21 (2H, m), 1.04 (1H, dq, $J=12.8$, 3.5 Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =119.64 (s), 119.06 (s), 75.33 (t), 73.74 (t), 59.53 (q), 59.22 (q), 49.21 (s), 46.18 (d), 45.26 (d), 36.57 (d), 35.91 (t), 34.19 (d), 33.71 (t), 27.64 (t), 25.42 (t), 23.79 (t), 23.67 (t), 16.65 (t) ppm. IR (film): 2245 (w), 1449 (m), 1197 (m), 1099 (s), 961 (m), 913 (m), 729 (s) cm⁻¹. LRMS (CI) m/z (%): 322 (M+NH₄, 25), 305 (M+H⁺ , 100), 289 (5), 273 (25), 257 (10), 241 (65). HRMS (EI): $C_{18}H_{28}N_2O_2$ (M)⁺ requires m/z 304.2151. Found 304.2159.

4.4.4.5. rac-3-((3S,4R)-1-Benzyl-3,4-dimethylpyrrolidin-3-yl)propanenitrile (15d). The zirconacycle 7 was prepared from N-allyl-N-benzyl-2-methylprop-2-en-1-amine according to Method A and elaborated using Method E. Purification of the crude product by column chromatography $(SiO₂$ eluted with 73:25:2–48:50:2 petrol/Et₂O/Et₃N) gave the title compound as a colourless oil $(155 \text{ mg}, 64\%)$. ¹H NMR (400 MHz, CDCl₃): $\delta = 7.30 - 7.19$ (5H, m), 3.61 (1H, d, $J=13.1$ Hz), 3.54 (1H, d, $J=13.1$ Hz), 2.84 (1H, dd, J¼9.5, 8.5 Hz), 2.36 (2H, s), 2.34–2.16 (3H, m), 1.92 (1H, apparent sextet, $J=7.7$ Hz), 1.78 (1H, ddd, $J=13.6$, 10.8, 5.5 Hz), 1.58 (1H, ddd, $J=13.4$, 10.8, 5.8 Hz), 0.99 (3H, s), 0.87 (3H, d, J=7.3 Hz) ppm. 13 C NMR (100 MHz, CDCl₃): δ =139.63 (s), 128.56 (d), 128.36 (d), 126.90 (d), 120.69 (s), 64.67 (t), 60.94 (t), 60.57 (t), 43.18 (d), 42.27 (s), 31.16 (t), 24.19 (q), 13.12 (q), 13.07 (t) ppm. IR (film): 2246 (w), 1494 (m), 1453 (s), 1375 (m), 1127 (m), 737 (s) cm⁻¹. LRMS (EI) m/z (%): 242 (M⁺, 6), 202 (M⁺-C₂H₂N, 5), 151 (M⁺-PhCH₂, 8), 91 (PhCH₂, 100). HRMS (ES)⁺: $C_{16}H_{23}N_2$ (M+H)⁺ requires m/z 243.1856. Found 243.1857.

4.4.5. Method F. Insertion of (E) -(1-chlorooct-1-en-3ynyl)lithium (16). The zirconacycle solution (1 mmol) was cooled to -78 °C before addition of (1E)-1-chloro-1octen-3-yne (0.1 mL, 1.0 mmol) followed by LiTMP (1.0 mmol freshly prepared from 2,2,6,6-tetramethypiperidine $(0.17 \text{ mL}, 1.0 \text{ mmol})$ and *n*-BuLi $(0.4 \text{ mL of a } 2.5 \text{ M})$ solution, 1.0 mmol) in THF (2 mL) at 0° C for 30 min). The mixture was stirred for 40 min during which time it warmed to -65 °C before addition of MeOH (5 mL) and NaHCO₃ (aq) (6 mL) and stirring at room temperature for 12 h. The mixture was poured onto H_2O (150 mL) and extracted with $Et₂O$ (200 mL) before washing with NaHCO₃ (aq) (150 mL) and brine (150 mL), drying over $MgSO₄$ and removal of solvent in vacuo to afford the crude product.

4.4.5.1. rac-(3R,4R)-1,1-Bis(methoxymethyl)-3-((Z) non-2-en-4-ynyl)-4-propylcyclopentane (17a). The zirconacycle 5b was prepared from (E) -4,4-bis(methoxymethyl)nona-1,6-diene according to Method A and elaborated using Method F. Purification by column chromatography $(SiO₂$ eluted with 10:1 petrol/Et₂O) yielded the title compound as a pale yellow oil $(259 \text{ mg}, 81\%)$. ¹H NMR (400 MHz, CDCl₃): $\delta = 5.75$ (1H, dt, J=10.6, 7.5 Hz), 5.36 $(1H, br d, J=10.6 Hz)$, 3.26 $(2\times3H, s)$, 3.11 (4H, m), 2.48 $(1H, m)$, 2.27 (2H, dt, J=1.7, 6.8 Hz), 2.04–1.96 (3H, m), 1.74–1.62 (4H, m), 1.48–1.24 (5H, m), 1.22–1.13 (3H, m), 0.88–0.78 (6H, m) ppm. ¹³C NMR (100.5 MHz, CDCl₃): δ =141.07 (d), 109.82 (d), 94.48 (s), 78.04 (s), 77.77 (2×t), 59.21 $(2\times q)$, 45.26 (s), 44.91 (d), 44.49 (d), 39.09 (t), 38.90 (t), 36.38 (t), 33.96 (t), 30.97 (t), 21.97 (t), 21.36 (t), 19.21 (t), 14.46 (q), 13.59 (q) ppm. IR (film): 2916 (s, br), 2060 (w), 1450 (m), 1105 (s), 750 (m) cm^{-1} . LRMS (CI) m/z (%): 321 (M+H⁺, 23), 288 (M⁺-MeOH, 35), 257 (22). HRMS (EI): $C_{20}H_{32}O$ (M⁺-MeOH) requires $m/z=$ 288.2453. Found 288.2448.

4.4.5.2. rac-(((1R,2R)-4,4-Bis(methoxymethyl)-2-((Z) non-2-en-4-yn-yl)cyclopentyl)methyl)benzene (17b). The zirconacycle 5a was prepared from (E) -(4,4-bis(methoxymethyl)hepta-1,6-dienyl)benzene according to Method A and elaborated using Method F except the reaction mixture stirred at -78 °C for 1.5 h before quenching at this temperature with HCl (6 mL of a 2 M aqueous solution). Purification of the crude product by column chromatography $(SiO₂$ eluted with 92.5:7.5 petrol/Et₂O) gave the title

compound as a colourless oil (185 mg, 50%). ¹H NMR (400 MHz, CDCl₃): $\delta = 7.23$ (2H, t, J=7.4 Hz), 7.15–7.12 $(3H, m)$, 5.83 (1H, dt, J=10.5, 7.5 Hz), 5.47 (1H, d, $J=10.5$ Hz), 3.30 (3H, s), 3.26 (3H, s), 3.17–3.09 (4H, m), 3.00 (1H, dd, $J=13.3$, 3.6 Hz), 2.60 (1H, m), 2.33 (2H, m), 2.28 (1H, dd, $J=13.3$, 9.8 Hz), 2.20 (1H, dt, $J=14.8$, 7.5 Hz), 1.77 (1H, m), 1.74 (1H, dd, $J=13.3$, 7.3 Hz), 1.65 $(1H, m)$, 1.57 $(1H, dd, J=13.3, 7.0 Hz)$, 1.55–1.48 $(2H,$ m), $1.45-1.38$ (2H, m), 1.14 (1H, dd, $J=13.3$, 10.6 Hz), 1.09 (1H, dd, J=13.3, 10.8 Hz), 0.90 (3H, t, J=7.2 Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =141.76 (s), 140.71 (d), 129.06 (d), 128.29 (d), 125.76 (d), 110.36 (d), 94.86 (s), 77.87 ($2 \times t$), 77.69 (s), 59.37 (q), 59.31 (q), 46.58 (d), 45.27 (s), 44.69 (d), 40.43 (t), 39.08 (t), 38.81 (t), 33.93 (t), 31.12 (t), 22.14 (t), 19.39 (t), 13.75 (q) ppm. IR (film): 2824 (m), 1603 (w), 1494 (w), 1453 (m), 1198 (m), 1104 (s) , 963 (m), 750 (m) cm⁻¹. LRMS (EI) m/z (%): 368 (M⁺, 4), 304 $(M^{\dagger}-C_6H_5, 6)$, 291 $(M^{\dagger}-C_6H_5CH_2, 12)$, 91 $(C_6H_5CH_2^+$, 100), 77 $(C_6H_5^+$, 45). HRMS (EI): $C_{25}H_{36}O_2$ $(M)^+$ requires m/z 368.2715. Found 368.2708.

4.4.5.3. rac-(3R,3aR,4S,7aS)-1,1-Bis(methoxymethyl)- 3-methyl-4-((Z)-oct-1-en-3-ynyl)octahydro-1H-indene (18). The zirconacycle 6 was prepared from 3-(1-methoxy-2-(methoxymethyl)pent-4-en-2-yl)cyclohex-1-ene according to Method A and elaborated using Method F. Purification by column chromatography $(SiO₂$ eluted with 10:1 petrol/ EtOAc) gave the title compound as a colourless oil (206 mg, 62%). ¹H NMR (400 MHz, CDCl₃): δ =5.70 (1H, t, $J=10.5$ Hz), 5.28 (1H, br d, $J=10.5$ Hz), 3.23 (10H, m), 2.88 (1H, tt, $J=10.8$, 4.3 Hz), 2.28 (2H, dt, $J=1.8$, 7.0 Hz), 2.07 (1H, m), 1.95 (2H, m), 1.66 (3H, m), 1.05–1.45 (9H, m), 0.92 (3H, d, J=6.5 Hz), 0.87 (3H, t, J=7.1 Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =146.21 (d), 106.54 (d), 93.43 (s), 75.84 (s), 73.19 (t), 72.96 (t), 58.04 (q), 57.99 (q), 47.92 (d), 47.75 (s), 44.29 (d), 38.96 (d), 38.57 (t), 29.91 (t), 28.93 (d), 26.27 (t), 24.97 (t), 22.79 (q), 22.59 (t), 20.88 (t), 18.21 (t), 12.60 (q) ppm. IR (film): 2206 (w, br), 750 (m) cm⁻¹. LRMS (CI) m/z (%): 333 (M+H⁺, 35), 255 (17), 192 (64), 147 (100). HRMS (EI): $C_{22}H_{36}O_2$ (M⁺) requires m/z 332.2715. Found 332.2723.

4.4.5.4. rac-(3S,4R)-1-Benzyl-3,4-dimethyl-3-((Z) non-2-en-4-ynyl)pyrrolidine (19). The zirconacycle 7 was prepared from N-allyl-N-benzyl-2-methylprop-2-en-1-amine according to Method A and elaborated using Method F. Purification by column chromatography $(SiO₂)$ eluted with $10:1$ petrol/Et₃N) yielded a pale yellow oil (255 mg) estimated to contain the title compound (19) (204 mg, 66%) and the inseparable bis-addition product $rac{-(3R,4S)}{-}1$ -benzyl-3-methyl-3,4-di $((Z)$ -non-2-en-4-ynyl)pyrrolidine 27 (40 mg, 10%). Data for 19: $\mathrm{^{1}H}$ NMR $(400 \text{ MHz}, \text{CDCl}_3)$: $\delta = 7.27 - 7.17$ (5H, m), 5.76 (1H, dt, $J=10.8$, 7.5 Hz), 5.45 (1H, dtt, $J=10.8$, 2.2, 1.4 Hz), 3.59 (1H, d, $J=13.1$ Hz), 3.51 (1H, d, $J=13.1$ Hz), 2.85 (1H, dd, $J=9.1$, 7.4 Hz), 2.41 (1H, d, $J=9.4$ Hz), 2.37 $(H, d, J=9.4 \text{ Hz})$, 2.33–2.11 (5H, m), 1.89 (1H, dq, $J=8.8, 7.1$ Hz), $1.51-1.34$ (4H, m), 0.96 (3H, s), 0.86 (3H, d, J=6.8 Hz), 0.84 (3H, t, J=7.7 Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): $\delta = 139.89$ (s), 139.66 (d), 128.50 (d), 128.09 (d), 126.63 (d), 111.16 (d), 94.63 (s), 77.71 (s), 65.45 (t), 61.45 (t), 60.82 (t), 43.54 (d), 42.94 (s), 36.00 (t), 30.96 (t), 25.68 (q), 21.95 (t), 19.23 (t),

13.60 (q), 13.10 (q) ppm. The following signals for 27 could be distinguished. ¹H NMR (400 MHz, CDCl₃): $\delta = 5.69$ (1H, dt, J=10.5, 7.3 Hz), 5.36 (1H, d, J=10.6, 2.1, 1.4 Hz), 0.99 (3H, s) ppm. 13C NMR (100 MHz, CDCl₃): δ =141.17 (d), 139.36 (d), 128.40 (d), 128.05 (d), 111.33 (d), 110.11 (d), 95.00 (s), 94.67 (s), 77.66 (s), 77.20 (s), 65.54 (t), 60.73 (t), 59.38 (t), 49.08 (d), 43.19 (s), 36.14 (t), 29.53 (t), 25.83 (q), 21.99 (t), 13.52 (q) ppm. IR (film): 2209 (w), 1705 (m), 1119 (s) cm^{-1} . LRMS (CI) m/z (%): 310 (M+H⁺, 44), 252 (22), 186 (44), 91 (100). HRMS (ES⁺): $C_{22}H_{32}N$ (M+H⁺) requires m/z 310.2529. Found 310.2533. Also observed bis-insertion product 27 at m/z 416.3315 requires m/z 416.3312 for $M+H^+$ (C₃₀H₄₂N).

4.4.6. 1-(Octa-1,2,7-trienyl)benzene (30). A solution of β -bromostyrene (1.54 mL, 12.04 mmol) in THF (10 mL) was cooled to -90 °C before addition of LDA (10 mL, 12.04 mmol) over 30 min. After stirring at -90 °C for 30 min a solution of hex-5-enal (1.18 g, 12.04 mmol) in THF (4 mL) was added to the reaction mixture over 30 min. The solution was allowed to warm to -30 °C over 3.5 h before addition of NaHCO₃ (aq) (30 mL). The products were extracted into diethyl ether $(3\times50 \text{ mL})$, the combined organic phases washed with water (50 mL) and brine (50 mL) , dried over $MgSO₄$ and concentrated in vacuo. Purification by column chromatography $(SiO₂)$ eluted with 4:1 hexane/ Et_2O) gave (E) -2-bromo-1-phenyl-octa-1,7dien-3-ol 28 as a clear oil $(1.445 \text{ g}, 43\%)$. ¹H NMR $(400 \text{ MHz}, \text{CDCl}_3)$: $\delta = 7.50 - 7.30$ (6H, m), 5.89 (1H, ddt, $J=17.0$, 10.3, 6.7 Hz), 5.09 (1H, d+fs, $J=17.0$ Hz), 5.07 $(1H, d + fs, J = 10.3 Hz)$, 4.66 (1H, t, J = 6.9 Hz), 2.16 (2H, apparent q, $J=6.9$ Hz), $1.92-1.77$ (3H, m), 1.56 (2H, apparent pentet, $J=7.6$ Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =138.39 (d), 135.82 (s), 134.19 (d), 134.03 (s), 128.75 $(2 \times d)$, 128.41 $(2 \times d)$, 128.00 (d), 115.03 (t), 69.95 (d), 36.09 (t), 33.46 (t), 24.56 (t) ppm. IR (film): 3571 (m, br), 1639 (m), 1443 (s), 1261 (m), 805 (m), 756 (s) cm^{-1} .

According to the method of Tanaka^{[29](#page-15-0)} a solution of (E) -2bromo-1-phenyl-octa-1,7-dien-3-ol 28 (0.70 g, 2.50 mmol) and triethylamine (3.48 mL, 25.00 mmol) in THF (20 mL) was cooled to 0° C before the dropwise addition of trichloroacetylchloride (1.40 mL, 15.00 mmol). After stirring for 30 min , NaHCO₃ (aq) (30 mL) was added. The products were extracted into diethyl ether $(3\times50 \text{ mL})$, the combined organic phases washed with water (50 mL) and brine (50 mL) , dried over MgSO₄ and concentrated in vacuo. Purification by column chromatography $(SiO₂$ eluted with 9:1 hexane/Et₂O) gave (E) -2-bromo-1-phenylocta-1,7-dien-3yl 2,2,2-trichloroacetate 29 as a clear oil $(0.847 \text{ g}, 79\%)$.^{[30](#page-15-0)} ¹H NMR (400 MHz, CDCl₃): δ =7.42–7.22 (6H, m), 5.74 $(1H, ddt, J=18, 9.5, 6.5 Hz), 5.67 (1H, dd, J=8.4, 6.0 Hz),$ 4.97 (1H, m), 4.92 (1H, m), 2.07–1.96 (3H, m), 1.85 (1H, dddd, $J=14$, 8.5, 7.5, 6.2 Hz), 1.43 (2H, apparent pentet, J=7.5 Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =160.92 (s), 137.73 (d), 137.59 (d), 135.30 (s), 128.92 ($2 \times d$), 128.43 (d), 128.21 (2×d), 124.95 (s), 115.52 (t), 77.10 (d), 33.05 (t), 32.58 (t), 23.98 (t) ppm.

To a stirred solution of (E) -2-bromo-1-phenylocta-1,7-dien-3-yl 2,2,2-trichloroacetate 29 (0.840 g, 1.98 mmol) and tetrakispalladiumtriphenyl phosphine (0.229 g, 0.20 mmol) in

THF (10 mL), under argon, was added diethylzinc (3.96 mL of a 2 M solution in benzene, 3.96 mmol). The solution changed from cloudy to clear yellow. After stirring for 2 h at room temperature the reaction remained incomplete but work-up was carried out due to concern for the stability of the allene formed. NH4Cl (aq) (30 mL of a saturated solution) was added and the products were extracted into diethyl ether $(3\times100 \text{ mL})$, the combined organic phases washed with water (100 mL) and brine (100 mL), dried over $MgSO₄$ and concentrated in vacuo. Purification by column chromatography ($SiO₂$ eluted with hexane) gave the title compound 30 as a colourless oil (175 mg, 48%). ¹H NMR $(400 \text{ MHz}, \text{CDCl}_3)$: $\delta = 7.37 - 7.30$ (4H, m), 7.21 (1H, m), 6.17 (1H, dt, J=6.4, 3.1 Hz), 5.84 (1H, ddt, J=17.1, 10.3, 6.8 Hz), 5.60 (1H, apparent q, $J=6.4$ Hz), 5.03 (1H, d+fs, $J=17.1$ Hz), 4.98 (1H, d+fs, $J=10.3$ Hz), 2.22–2.12 (4H, m), 1.62 (2H, apparent pentet, $J=7.3$ Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =205.40 (s), 138.62 (d), 135.19 (s), 128.69 ($2 \times d$), 126.80 ($2 \times d$), 126.73 (d), 114.89 (t), 94.90 $(2\times d)$, 33.40 (t), 28.54 (t), 28.28 (t) ppm. IR (film): 1947 (m) , 1638 (m), 1596 (m), 875 (s) cm⁻¹. LRMS (EI) m/z (%): 184 (M⁺, 74), 169 (M⁺-Me, 58), 155 (M⁺-C₂H₅, 64), 141 (100), 115 (100). HRMS (EI): $C_{14}H_{16}$ (M)⁺ requires 184.1252. Found 184.1257.

4.4.6.1. (E) - and (Z) - $(2$ - $(2$ -Methylcyclopentyl)vinyl)benzene (33a–d). To a solution of zirconocene dichloride (0.146 g, 0.50 mmol) in THF (5 mL) at -78 °C was added n-BuLi (0.40 mL of 2.5 M solution in hexanes, 1.00 mmol). After 5 min a solution of octa-1,2,7-trienyl benzene (30) (0.092 mg, 0.50 mmol) in THF (1 mL) was added. On warming to room temperature the solution changed from yellow to dark brown, and after stirring for 6.5 h was quenched with NaHCO₃ (aq) (5 mL) and MeOH (5 mL) and stirred for 16 h. The products were extracted into diethyl ether $(3\times50$ mL), the combined organic phases washed with water (50 mL) and brine (50 mL), dried over $MgSO₄$ and concentrated in vacuo. The product was purified by column chromatography $(SiO₂)$ eluted with hexane) to yield the title compounds, a clear colourless oil (49 mg, 53%), as a 55:3:17:25 mixture of 33a/33b/33c/33d as determined by a combination of NMR and GC. ¹H NMR (400 MHz, CDCl₃): $\delta = 7.37 - 7.22$ (3H, m), 7.21–7.11 (2H, m), 6.42 (0.6H, d, $J=11.5$ Hz, 33a and 33b), 6.34 (0.4H, d, $J=15.8$ Hz, 33c and 33d), 6.18 (0.2H, dd, $J=15.8$, 8.5 Hz, **33c**), 6.08 (0.25H, dd, $J=15.8$, 8.4 Hz, **33d**), 5.60 (0.55H, t, $J=11.2$ Hz, 33a), 5.47 (\sim 0.03H, t, $J=10.9$ Hz, 33b), 3.01 (0.55H, dq, $J=10.7$, 7.3 Hz, 33a), 2.62 (0.2H, pentet, $J=7.5$ Hz, 33c), 2.48 (\sim 0.03H, m, 33b), 2.11 (1H, m), 2.01 (0.25H, pentet, $J=8.4$ Hz, 33d), 1.94–1.70 (2H, m), 1.69–1.44 (2H, m), 1.35 (1H, m), 1.17 (1H, m), 0.97 $(0.75H, d, J=6.8 Hz, 33d), 0.91 (1.6H, d, J=7.0 Hz, 33a),$ 0.87 (0.55H, d, J=7.0 Hz, 33c). ¹³C NMR (100 MHz, CDCl₃) compound 33a: δ =138.16 (s), 135.28 (d), 128.55 (d), 128.83 (d), 128.60 (d), 128.23 (d), 126.85 (d), 126.51 (d), 126.12 (d), 126.10 (d), 41.82 (d), 38.48 (d), 34.03 (t), 32.77 (t), 23.76 (t), 16.28 (q) ppm. Compound 33d: δ =138.13 (s), 135.05 (d), 129.17 (d), 52.39 (d), 41.44 (d), 34.68 (t), 33.37 (t), 23.75 (t), 18.59 (q) ppm. Compound 33c: δ =138.25 (s), 133.04 (d), 129.42 (d), 47.49 (d), 38.66 (d), 33.59 (t), 30.98 (t), 23.45 (t), 16.35 (q) ppm. IR (film): 3023 (w), 2949 (s), 2866 (m), 1599 (w), 1492 (m), 1461 (m), 1446 (m), 962 (s), 743 (s) cm⁻¹. LRMS (EI) m/z (%):

186 (M⁺, 54), 157 (M⁺-C₂H₅, 6), 143 (M⁺-C₃H₇, 30), 129 (M⁺-C₄H₉, 100), 104 (90). HRMS (EI): C₁₄H₁₈ (M⁺) requires 186.1409. Found 186.1401.

4.4.6.2. (*E*)- and (*Z*)-*rac*-(2-(2-((*Z*)-3-Phenylallyl)cyclopentyl)vinyl)benzene (34a–d). To a solution of zirconocene dichloride (0.356 g, 1.22 mmol) in THF (5 mL) under argon at -78 °C was added *n*-BuLi (0.98 mL of a 2.5 M solution in hexanes, 2.44 mmol) and the mixture stirred at -78 °C for 10 min, followed by a solution of 1-(octa-1,2,7-trienyl)benzene 30 (0.206 g, 1.12 mmol) in THF (1 mL). The reaction mixture was allowed to warm to room temperature and stirred for 6 h. The mixture was then split into two equal portions. One portion was then re-cooled to -78 °C. (*E*)- β -Bromostyrene (72 µL, 0.58 mmol) was added followed by LiTMP (0.90 mL of a 0.64 M solution in THF, 0.58 mmol) dropwise over 15 min. The solution warmed slowly to -70 °C over 2 h before addition of NaHCO₃ (aq) (5 mL) and MeOH (5 mL) . The mixture was now stirred for 16 h before extraction into Et₂O (3×50 mL), washing with water (50 mL) and brine (50 mL), drying over $MgSO₄$ and removal of the solvent in vacuo. Purification by column chromatography $(SiO₂$ eluted with hexane) gave the title compounds as a colourless oil (61 mg, 38%) as mixture of $35a$ (63%), $35b$ (22%) and **35c+35d** $(15\%$ combined—probably just **35c** but we cannot be certain) as determined by a combination of NMR and GC. ¹H NMR (400 MHz, CDCl₃): δ =7.33– 7.17 (10H, m), 6.44–6.32 (1.85H, m), 6.11 (0.15H, dd, $J=15.8$, 8.8 Hz, 34c and/or 34d) 5.64–5.49 (2H, m), 3.14 $(0.85H, dq, J=10.8, 6.8 Hz, 34a and 34b), 2.76 (0.15H, ap$ parent pentet, $J=6.8$ Hz, $34c$ and/or $34d$), 2.61 (0.3H, apparent pentet, $J=9.1$ Hz 34c and/or 34d), 2.45 (1.7H, m, 34a and 34b), 2.27 (1H, m), 2.09 (1H, m), 1.94–1.80 (2H, m), 1.74–1.38 (2.3H, m), 1.21 (0.7H, m) ppm. 13C NMR (100 MHz, CDCl₃) compound **34a**: $\delta = 138.00$ (s), 134.49 (d), 132.69 (d), 129.22 (d), 128.90 (d), 128.86 $(4 \times d)$, 128.25 $(4 \times d)$, 126.58 (d), 126.54 (d), 44.97 (d), 41.07 (d), 33.29 (t), 31.13 (t), 30.16 (t), 23.70 (t) ppm. Compound 34b: $\delta = 138.10$ (s), 132.12 (d), 129.18 (d), 129.05 (d), 128.95 (d), 128.77 (d), 128.17 (d), 126.50 (d), 48.43 (d), 45.01 (d), 33.70 (t), 33.21 (t), 32.06 (t), 23.94 (t) ppm. Compound 34c or 34d: $\delta = 137.90$ (s), 137.49 (d), 132.62 (d), 132.21 (d), 129.80 (d), 129.15 (d), 128.54 (d), 126.88 (d), 126.17 (d), 46.43 (d), 45.42 (d), 31.45 (t), 30.75 (t), 30.30 (t), 23.19 (t) ppm. IR (film): 1598 (w), 1491 (m), 1445 (m), 794 (m), 767 (s) cm^{-1} . LRMS (CI) m/z (%): 306 (M+NH₄, 64), 289 (M+H⁺, 10), 211 (M⁺-C₆H₅, 30), 197 $(M^{\dagger}-C_7H_7, 86)$, 184 (100). HRMS (EI): $C_{22}H_{24}$ (M⁺) requires m/z 288.1878. Found 288.1877.

4.4.6.3. (E) - and (Z) -rac-Diethyl-2- $(2$ -styrylcyclopentyl)ethyl phosphonate (35a–d). To a solution of the zirconacycles 31 (0.56 mmol) at -78 °C, prepared as described in the synthesis of 34, was added a solution of diethylchloromethyl phosphonate (0.208 g, 1.12 mmol) in THF (1 mL), followed by LiTMP (1.5 mL of a 0.75 M solution in THF, 1.12 mmol) dropwise over 30 min. The solution was warmed slowly to room temperature over 16 h before addition of NaHCO₃ (aq) (5 mL) and MeOH (5 mL) , and then stirred for a further 5 h. The products were extracted into Et₂O (3×50 mL) and the combined organic phases washed with water (50 mL) and brine (50 mL) before drying over

 $MgSO₄$ and removal of solvent in vacuo. Purification by column chromatography $(SiO₂)$ eluted with 1:1 hexane/EtOAc) followed by Kugelrohr distillation (190 \degree C/10 mmHg) gave the title compound as a 51:21:25:3 mixture of 35a, 35b, 35c and 35d, respectively, determined by a combination of NMR and GC, as a clear colourless oil $(136$ mg, $72\%)$. ¹H NMR (400 MHz, CDCl₃): δ =7.30–7.16 (5H, m), 6.44 (0.5H, d, $J=11.3$ Hz, 35a), 6.42 (0.2H, d, $J=11.4$ Hz, 35b), 6.36 $(0.3H, d, J=15.8 Hz, 35c and 35d), 6.13 (0.25H, dd,$ $J=15.8$, 9.3 Hz, 35c), 6.07 (\sim 0.03H, dd, J=15.8, 8.5 Hz, 35d), 5.60 (0.5H, t, $J=11.3$ Hz, 35a), 5.50 (0.2H, dd, $J=11.4$, 10.3 Hz, 35b), 4.12–3.92 (4H, m), 3.11 (0.5H, dtd, $J=11.3$, 6.9, 5.2 Hz, 35a), 2.74 (0.25H, dtd, $J=9.3$, 6.8, 4.6 Hz, 35c), 2.57 (0.2H, pentet, $J=9.0$ Hz, 35b), 2.15 $(\sim 0.03$ H, pentet, $J=8.8$ Hz, 35d), 1.98–1.71 (4H, m), 1.70–1.47 (6H, m), 1.42–1.16 (7H, m) ppm. 13C NMR (100 MHz, CDCl₃): δ =137.90 (s), 137.85 (s), 137.78 (s), 137.34 (d), 134.61 (d), 133.82 (d), 131.53 (d), 130.04 (d), 129.05 (d), 128.98 $(2 \times d)$, 128.80 $(2 \times d)$, 128.67 $(2\times d)$, 128.56 $(2\times d)$, 128.23 $(2\times d)$, 127.01 (d), 126.63 (d), 126.14 (2×d), 126.10 (d), 63.51 (2×CH₂, d, J=6.8 Hz), 61.47 (2×CH₂, d, J=5.8 Hz), 61.45 (2×CH₂, d, $J=5.8$ Hz), 48.45 (CH, d, $J=16.5$ Hz), 46.15 (d), 45.28 (CH, d, $J=16.5$ Hz), 45.03 (d), 45.00 (CH, d, $J=16.5$ Hz), 40.48 (d), 33.90 ($2 \times t$), 33.37 ($2 \times t$), 32.03 ($2 \times t$), 31.90 (t), 30.86 (t), 30.62 (t), 27.05 (t), 26.99 (t), 25.63 (t), 25.53 (t), 25.36 (t), 24.24 (t), 24.18 (t), 24.13 (t), 24.06 (t), 24.01 (t), 23.97 (t), 23.85 (t), 23.65 (t), 23.21 (t), 16.60 (q), 16.54 (q), 16.46 (q) ppm. The extra $CH₂$ signals between 27.05 and 23.65 ppm are accounted for as part of $^{2}J_{CP}$ doublets—splitting indistinct. IR (film): 1239 (s), 1054 (s), 1024 (s) , 953 (s), 789 (s), 731 (s) cm⁻¹. LRMS (ES)⁺ m/z (%): 337 (M+H⁺, 100), 359 (M+Na⁺, 43), 673 ([2M+H]⁺, 30), 695 $([2M+Na]^+, 45)$. HRMS $(ES)^+: C_{19}H_{30}O_3P(M+H)^+$ requires m/z 337.1927. Found 337.1924.

4.5. Insertion of tert-butyl isonitrile into zirconacycles

4.5.1. Method G. Insertion of tert-butyl isonitrile with hydrolytic work-up. The zirconacycle solution (1.0 mmol) was cooled to 0° C and *tert*-butyl isocyanide (0.10 mL, 1.0 mmol) was added. The solution was stirred at 0° C for 30 min before addition of HCl (5 mL of a 2 M aqueous solution) and was then stirred for 24 h. The products were extracted into $Et₂O$ (3×30 mL) before the combined organic phases were washed with water (30 mL) and brine (30 mL) , dried over MgSO₄ and solvent removed in vacuo to give the crude product.

4.5.1.1. rac-(S)-2-((1R,2R)-4,4-Bis(methoxymethyl)-2 methyl cyclopentyl)propanal (39). The zirconacycle 5c was prepared from (E) -4,4-bis(methoxymethyl)octa-1,6-diene according to Method A and elaborated using Method G. Purification of the crude product by column chromatography (SiO₂ eluted with 8:2 petrol/Et₂O) gave the title compound as a 2:1 mixture of inseparable diastereoisomers (108 mg, 48%). ¹H NMR (400 MHz, CDCl₃): δ =9.72 $(0.33H, d, J=1.8 Hz)$, 9.63 $(0.66H, d, J=1.8 Hz)$, 3.32 $(6H, s+fs)$, 3.21–3.16 (4H, m), 2.44 (1H, t+fs, J=6.2 Hz), 1.84 (1H, m), 1.79–1.59 (4H, m), 1.53 (0.66H, dd, $J=13.0$, 7.5 Hz), 1.27 (0.33H, m), 1.17 (0.66H, t, $J=12.3$ Hz), 1.09 (1H, d, J=7.0 Hz), 1.05 (2H, m), 1.00 (2H, d, J=7.0 Hz), 0.94 (3H, d, $J=5.0$ Hz) ppm. ¹³C NMR (100 MHz,

CDCl₃): $\delta = 205.7$ (d, minor), 205.4 (d, major), 78.01 (t), 77.76 (t), 60.94 ($2\times q$), 47.81 (d, minor), 47.79 (d, major), 47.63 (d, minor), 46.04 (d, major), 45.16 (s), 41.76 (t, minor), 41.37 (t, major), 36.83 (d, major), 36.56 (t, minor), 36.13 (d, minor), 34.22 (t, major), 18.73 (q, minor), 18.09 (q, major), 11.35 (q, minor), 8.85 (q, major) ppm. IR (film) : 1724 (s), 1451 (m), 1104 (s), 964 (m) cm⁻¹. LRMS (CI) m/z (%): 229 (M+H⁺, 100), 213 (M⁺-Me, 2), 166 $(M^+ - C_2 H_6O_2, 10)$, 138 $(M^+ - C_4 H_{10}O_2, 40)$, 137 (85).

4.5.1.2. rac-(3R,3aS,4R,7aS)-1,1-Bis(methoxymethyl)- 3 -methyl octahydro-1H-indene-4-carbaldehyde (40). The zirconacycle 6 was prepared from 3-(1-methoxy-2- (methoxymethyl)pent-4-en-2-yl)cyclohex-1-ene according to Method A and elaborated using Method G. Purification of the crude product by column chromatography $(SiO₂)$ eluted with 3:1 petrol/ Et_2O) gave the title compound as a colourless oil (143 mg, 56%) as 2.7:1 mixture of isomers. With further purification by column chromatography $(SiO₂$ eluted with 3:1 petrol/ Et_2O) a small portion of the major isomer was isolated pure for characterisation. ¹H NMR (400 MHz, CDCl₃): δ =9.69 (1H, s), 3.32 (3H, s), 3.31–3.16 (4H, m), 3.26 (3H, s), 3.25 (1H, d, $J=5.5$ Hz), 2.11–2.03 (2H, m), 1.97 (1H, d+fs, $J=13.8$ Hz), 1.69–1.63 (2H, m), 1.58–1.46 $(3H, m)$, 1.17–1.06 $(3H, m)$, 0.95 $(3H, d, J=6.3 \text{ Hz})$ ppm. ¹³C NMR (100 MHz, CDCl₃): δ =205.03 (d), 76.84 (t), 73.93 (t), 59.30 (q), 59.04 (q), 49.01 (s), 47.51 (d), 44.13 (d), 41.92 (d), 38.54 (t), 33.12 (d), 23.28 (t), 22.33 (t), 21.21 (t), 19.59 (q) ppm. IR (film): 1724 (s), 1451 (m), 1100 (s), 961 (m) cm^{-1} . LRMS (CI) m/z (%): 255 (M+H⁺, 100), 240 (M+H⁺-Me, 5), 233 (M+H⁺-MeOH, 50), 164 $(C_{11}H_{16}O^+, 30), 149 (C_{10}H_{13}O^+, 28)$. HRMS (EI): $C_{15}H_{26}O_3$ (M)⁺ requires *m/z* 254.1882. Found 254.1882.

4.5.1.3. rac-2-((3S,4R)-1-Benzyl-3,4-dimethylpyrrolidin-3-yl)acetaldehyde (41). The zirconacycle 7 was prepared from N-allyl-N-benzyl-2-methylprop-2-en-1-amine according to Method A and elaborated using Method G. Purification by column chromatography $(SiO₂)$ eluted with 88:10:2 petrol/Et₂O/Et₃N) failed to separate $rac{-2-}{2}$ $((3S, 4R)$ -1-benzyl-3,4-dimethylpyrrolidin-3-yl)acetaldehyde (41) from contaminant ketone rac-(3aR,6aS)-2-benzyl-3a-methylhexahydrocyclopenta[c]pyrrol-5(1H)-one $(42).^{34}$ $(42).^{34}$ $(42).^{34}$ Reduction of the mixture was therefore carried out and permitted separation and characterisation of the primary alcohol rac-2-((3S,4R)-1-benzyl-3,4-dimethyl pyrrolidin-3 yl)ethanol as follows. A solution of the aldehyde and ketone mixture $41+42$ prepared above $(0.080 \text{ g}, 0.35 \text{ mmol})$ in ethanol (2 mL) was added slowly to a suspension of sodium borohydride (0.026 g, 0.70 mmol) in ethanol (2 mL). The reaction mixture was stirred for 2 h before addition of HCl (3 mL of a 2 M aqueous solution) at 0° C. The reaction mixture was basified by addition of NaOH (10 mL of a 2 M aqueous solution). The products were extracted into $Et₂O$ $(3\times30 \text{ mL})$ and the combined organic phases washed with water (30 mL) and brine (30 mL), dried over $MgSO₄$ and concentrated in vacuo. Purification by column chromatography ($SiO₂$ eluted with 48:50:2 petrol/ $Et₂O/Et₃N$) gave rac-2-((3S,4R)-1-benzyl-3,4-dimethyl pyrrolidin-3-yl)ethanol as a colourless oil $(20 \text{ mg}, 24\%)$. ¹H NMR $(400 \text{ MHz},$ CDCl₃): δ =7.31–7.21 (5H, m), 3.73 (1H, d, J=12.8 Hz), 3.71 (1H, m), 3.58 (1H, m), 3.57 (1H, d, J=12.8 Hz), 2.85 (1H, d, J=9.0 Hz), 2.74 (1H, t, J=10.3 Hz), 2.70 (1H, t,

 $J=10.3$ Hz), 2.30 (1H, d, $J=9.0$ Hz), 1.98 (1H, m), 1.64– 1.51 (3H, m), 0.97 (3H, s), 0.90 (3H, d, $J=7.0$ Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =138.52 (s), 128.89 (d), 128.60 (d), 127.34 (d), 66.48 (t), 61.08 (t), 60.84 (t), 60.72 (t), 43.02 (s), 42.59 (d), 39.62 (t), 26.74 (q), 12.18 (q) ppm. IR (film): 3500–3200 (m, br), 1453 (s), 1373 (s), 1263 (m), 1047 (s), 976 (m), 737 (s) cm⁻¹. LRMS (CI) m/z (%): 234 (M+H⁺, 5). HRMS (EI): $C_{15}H_{23}NO(M)^+$ requires m/z 233.1779. Found 233.1778.

4.6. Deuteration of zirconacycles

4.6.1. Method H. Monodeuteration of zirconacycles. A solution of CD_3OD (41 μ L, 1.00 equiv, 1.00 mmol) in THF (1 mL) was added to the zirconacycle solution at room temperature and stirred for 1 h. The reaction was then quenched by addition of satd $NaHCO₃$ aq solution (5 mL) and MeOH (5 mL) and stirred vigorously for 16 h. The product was extracted into diethyl ether $(3\times30 \text{ mL})$, the combined organic phases were washed with water (30 mL) and brine (30 mL) , dried over MgSO₄ and the solvent removed in vacuo.

4.6.1.1. Deuteration of zirconacycle 5c. Zirconacycle 5c was prepared from 4,4-bis-methoxymethyl-octa-1,6-diene by Method A and deuterated by Method H. The crude product was purified column chromatography $(SiO₂$ eluted with 95:5 petrol/Et₂O) to yield a mixture of rac- $(3R, 4R)$ -3-ethyl-1,1-bis(methoxymethyl)-4-methylcyclopentane (47, 20%), $rac{3R_4R}{-3}$ -ethyl-1,1-bis(methoxymethyl)-4-deuteriomethylcyclopentane $(44a, 42\%)$, rac- $(3R, 4R)$ -3- $(1$ -deuterioethyl)-1,1-bis(methoxymethyl)-4-methylcyclopentane (43a, 36%) and $rac{rac{3R}{4R}-3-(1-deuterioethyl-1,1-bis-1)}{8}$ (methoxymethyl)-4-deuteriomethylcyclopentane (48, 2%) $(0.105 \text{ g}, 53\%)$. The ratio of 44a to 43a was determined by 13^C NMR. Mass spectrometry (CI) was used to determine the ratio of 43a+44a to 47 and 48. Relevant carbon-13 signals (cf. the known undeuterated compound 47[18c\)](#page-14-0) are given. ¹³C NMR (100 MHz, CDCl₃): δ =48.52 (d, CHCH₂D, 44a), 48.46 (d, CHMe, 43a), 39.65 (d, CHCHDMe), 39.58 (d, CHEt), 26.54 (t, CH2Me), 26.16 (CHD, CHDMe, t, $J=19.2$ Hz), 18.29 (q, CH₃CH), 17.99 (CH₂D, CH₂DCH, t, $J=19.2$ Hz), 12.75 (q, CH₃CH₂), 12.65 (q, CH₃CHD) ppm.

4.6.1.2. 1-{[4,4-Di(methoxymethyl)-2-methylcyclopentyl]methyl}benzene (49). Zirconacycle 5a was prepared from (4,4-bis-methoxymethyl-hepta-1,6-dienyl)-benzene according to Method A, then the reaction was quenched by the addition of HCl (6 mL, 2 M aqueous solution) and stirred vigorously for 3 h. The product was extracted into diethyl ether (3×30 mL), the combined organic phases were washed with water (30 mL) and brine (30 mL), dried over $MgSO₄$ and the solvent removed in vacuo. Purification by column chromatography (SiO₂ eluted with 92:8 petrol/Et₂O) gave the title compound 49 as a clear colourless oil (0.208 g, 83%). ¹H NMR (400 MHz, CDCl₃): $\delta = 7.23$ (2H, t, $J=7.5$), $7.15-7.12$ (3H, m), 3.30 (3H, s), 3.26 (3H, s), 3.18–3.07 (4H, m), 2.89 (1H, dd, $J=13.3$, 3.2 Hz), 2.28 (1H, dd, $J=13.3$, 8.9 Hz), 1.74 (1H, dd, $J=13.3$, 6.6 Hz), 1.61–1.54 (3H, m), 1.11–0.96 (2H, m), 0.96 (3H, d, J=5.8 Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =141.90 (s), 129.02 $(2 \times d)$, 128.27 $(2 \times d)$, 125.71 (d), 78.08 (t), 78.00 (t), 59.36 (q), 59.09 (q), 48.66 (d), 45.20 (s), 41.92 (t), 40.33 (t), 39.81 (d), 39.54 (t), 18.33 (t) ppm. IR (film): 3026 (w), 2957 (w), 2949 (m), 2921 (m), 2870 (m), 2823 (m), 1453 (m), 1376 (w), 1198 (m), 1105 (s), 964 (m) cm⁻¹. LRMS (CI) m/z (%): 262 (M⁺, 45), 231 (M+H⁺-MeOH, 12), 185 (M⁺-C₆H₅, 57), 138 (91), 91 $(C_7H_7^+$, 100). HRMS (EI): $C_{17}H_{26}O_2$ requires m/z 262.1933. Found 262.1935.

4.6.1.3. Deuteration of zirconacycle 5a (43b and 44b). The zirconacycle 5a was prepared from (4,4-bis-methoxymethyl-hepta-1,6-dienyl)-benzene according to Method A and monodeuterated by Method H. The crude product was purified by chromatography $(SiO₂$ eluted with 92:8 petrol/ Et₂O) to yield a clear colourless oil $(0.202 \text{ g}, 77\%)$. A combination of 13 C NMR (particularly the shift of a carbon when the adjacent carbon is deuterated), ²H NMR spectroscopy and mass spectrometry (EI and CI) were used to calculate the approximate composition of the mixture of isomers as 43b (major diastereoisomer) (71%), 43b (minor diastereoisomer) (3%), 44b (11%), 49 (11%) and 1-{[4,4-di(methoxymethyl)-2-deuteriomethylcyclopentyl]deuteriomethyl}benzene (50) (4%). The key signals observed (cf. 49 above) were: ¹H NMR (400 MHz, CDCl₃): $\delta = 2.87$ (dd, J=13.3, 3.0 Hz, CHPh not deuterated in major isomer of 43b), 2.28 (dd, $J=13.3$, 8.5 Hz, CHPh deuterated in major diastereoisomer of $43b$), 0.96 (d, $J=5.5$ Hz, Me, monodeuterated in $44b$). ¹³C NMR (100 MHz, CDCl₃): δ =48.66 (CHCH₂Ph), 48.60 (CHCHDPh), 40.32 (CH2Ph), 40.06 (CHDPh, t, $J=17.9$ Hz), 39.78 (CHMe), 39.72 (CHCH₂D), 18.33 (CH₃), 18.03 (CH₂D, t, J=19.2 Hz) ppm. LRMS (EI) m/z (%): 263(M⁺, 30), 232 (M⁺-CH₃O, 5), 186 (M⁺-C₆H₅, 35 , 92 (C₆H₅CHD⁺, 100).

4.6.1.4. 3-Methyl-1,1-bis(methoxymethyl)-octahydroindene (51). The zirconacycle 6 was prepared from 3-(1,1bis-methoxymethyl-but-3-enyl)-cyclohexene according to Method A, then quenched by addition of MeOH (5 mL) and satd $NaHCO₃$ aqueous solution (5 mL) and stirred vigorously for 16 h. The product was extracted into diethyl ether $(3\times30 \text{ mL})$, the combined organic phases were washed with water (30 mL) and brine (30 mL), dried over MgSO₄ and concentrated in vacuo. Purification by column chromatography ($SiO₂$ eluted with 95:5 petrol/ $Et₂O$) gave the title compound 51 as a clear colourless oil (0.181 g, 80%). ¹H NMR (300 MHz, CDCl₃): $\delta = 3.34$ (3H, s), 3.33–3.14 (4H, m), 3.31 (3H, s), 2.02 (1H, m), 1.75–1.63 (5H, m), 1.52– 1.42 (3H, m), 1.26 (1H, m), 1.18–1.09 (2H, m), 1.07 (1H, dd, $J=14.0$, 8.1 Hz), 0.92 (3H, d, $J=6.4$ Hz) ppm. ¹³C NMR (75 MHz, CDCl₃): $\delta = 76.98$ (t), 74.34 (t), 59.35 (q), 59.15 (q), 48.82 (s), 45.32 (d), 44.28 (d), 39.48 (t), 31.17 (d), 26.11 (t), 25.16 (t), 24.08 (t), 21.43 (t), 19.90 (q) ppm. IR (film): 2974 (w), 2921 (m), 2888 (m), 2865 (m), 2806 (w), 1451 (m), 1389 (w), 1373 (w), 1196 (m), 1156 (w), 1102 (s), 960 (m) cm⁻¹. LRMS (CI) m/z (%): 227 (M+H⁺, 90), 195 (M+H⁺–MeOH, 10), 180 (M⁺–C₂H₅O, 3), 164 $(M^{\dagger} - C_2H_6O_2, 8)$, 150 $(M^{\dagger} - C_3H_8O_2, 6)$. HRMS (EI): $C_{14}H_{26}O_2$ (M⁺) requires *mlz* 226.1933. Found 226.1936.

4.6.1.5. 4-Deuterio-3-methyl-1,1-bis(methoxymethyl) octahydro-indene (45). The zirconacycle 6 was prepared from 3-(1,1-bis-methoxymethyl-but-3-enyl)-cyclohexene according to Method A and monodeuterated by Method H. The crude product was purified by chromatography $(SiO₂)$

eluted with 95:5 petrol/ Et_2O) to yield a mixture of 51 and monodeuterated compound 45 as a clear colourless oil (162 mg, 71% yield, 60% deuterium incorporation). Deuterium incorporation was determined from the ${}^{13}C$ NMR spectrum by integration of the peaks of the carbons adjacent to the deuterated positions. Relevant carbon-13 signals are: ¹³C NMR (75 MHz, CDCl₃): δ =45.31 (CH, C3a, C4 nondeuterated), 45.23 (CH, C3a, C4 deuterated), 44.28 (CH, C7a, C4 non-deuterated), 44.25 (CH, C7a, C4 deuterated), 26.10 (CH₂, C₆, C₄ non-deuterated), 26.06 (CH₂, C₆, C₄ deuterated), 25.14 (CH₂, C₄ non-deuterated), 24.76 (CHD, t, $J=19.3$ Hz, C4 deuterated), 21.42 (CH₂, C5, C4 non-deuterated), 21.30 (CH₂, C5, C4 deuterated) ppm. LRMS (CI) m/z (%): 228 (M+H⁺, 100—deuterated), 227 (M+H⁺, 68 non-deuterated).

4.6.1.6. 1-Benzyl-3-deuteromethyl-3,4-dimethyl-pyrrolidine (46). The zirconacycle 7 was prepared from N-allyl-N-benzyl-N-(2-methylallyl)-amine according to Method A and deuterated by Method H to afford a clear colourless oil (0.124 g, 61%) with 86% deuterium incorporation—determined by 13 C NMR integrals of the carbon adjacent to the deuterated position. The protonated com-pound, 1-benzyl-3,3,4-trimethylpyrrolidine is known.^{[20,34](#page-15-0)} ¹H NMR (400 MHz, CDCl₃): δ =7.33-7.24 (5H, m), 3.67 (1H, d, $J=13.1$ Hz), 3.57 (1H, d, $J=13.1$ Hz), 2.89 (1H, dd, $J=9.0$, 7.7 Hz), 2.58 (1H, d, $J=9.0$ Hz), 2.30 (1H, d, $J=9.0$ Hz), 2.24 (1H, t, $J=9.0$ Hz), 1.90 (1H, m), 1.03 $(3H, s), 0.90$ $(2H, m, CH₂D), 0.87$ $(3H, d, J=7.0$ Hz) ppm. ¹³C NMR (100 MHz, CDCl₃): δ =140.02 (s), 128.70 $(2\times d)$, 128.24 $(2\times d)$, 126.77 (d), 68.92 (t), 61.77 (t), 61.11 (t), 42.56 (d), 39.55 (s), 28.48 (t), 22.82 (CH₂D, t, $J=19.2$ Hz), 13.26 (q) ppm.

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